

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

2000-01 ACCESSORIES/SAFETY EQUIPMENT

Mercedes-Benz - Air Bag Restraint Systems

DESCRIPTION & OPERATION

NOTE: The following 2000 information represents the latest information available at time of publication and may be useful in diagnosing 2001 vehicles. 2001 wiring diagrams have been included at the end of this article.

WARNING: Accidental air bag deployment is possible. Personal injury may result. Read and follow all **WARNINGS** and **AIR BAG SAFETY PRECAUTIONS** before working on air bag system or related components.

All models are equipped with Supplemental Restraint System (SRS). The main components of SRS are driver-side air bag module, passenger-side air bag module, side air bag modules (located in doors), SRS control module, side air bag sensors, SRS warning light, driver knee bolster, passenger knee bolster, and Emergency Tensioning Retractor (ETR) seat belt assembly. Additionally, some vehicles may be equipped with head impact (curtain type) air bags (located around door windows behind door frame trims).

Both SRS and ETR are electronically activated by a single control module. There are 2 thresholds which must be exceeded to trigger an ETR action, air bag deployment, or both. If a moderately severe frontal collision occurs exceeding first triggering threshold where protection from safety belt is sufficient, only Emergency Tensioning Retractor (ETR) is activated if safety belt is buckled. If a moderately severe frontal collision occurs exceeding first triggering threshold where protection from safety belt is sufficient, but safety belt is not buckled, air bag is deployed and ETR is not activated.

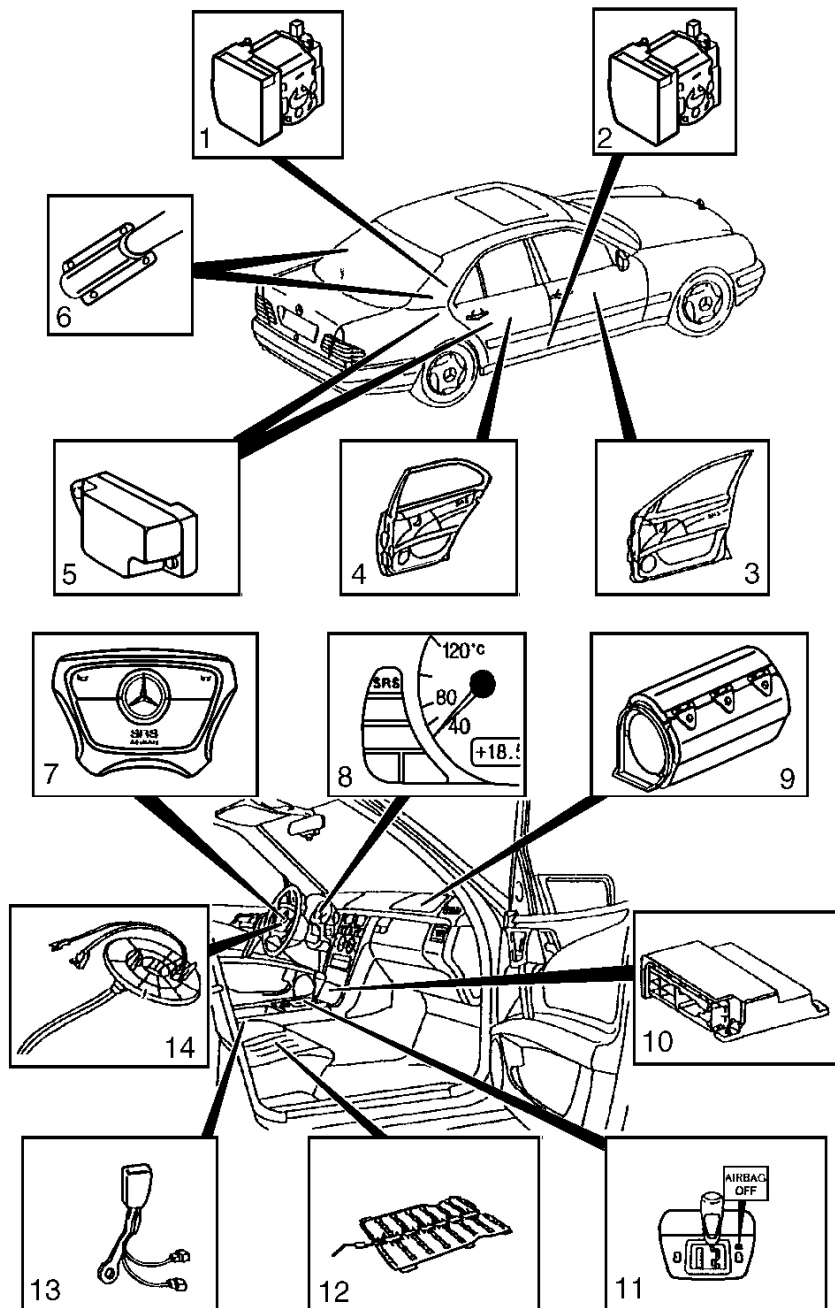
If a severe frontal collision occurs exceeding second triggering threshold where protection from safety belt is insufficient, air bag is deployed. ETR is activated if safety belt is buckled. If safety belt is not buckled, ETR is not activated when second triggering threshold is reached. Passenger air bag will deploy even if passenger seat is not occupied when a triggering threshold is exceeded. If during a severe frontal collision the power supply is interrupted, the driver and passenger air bag can still be deployed, but ETR cannot be activated.

The side air bag on the driver-side deploys whenever the driver-side air bag module is deployed and when there is a substantial side impact crash. The air bag on the passenger-side will activate only when a sensor (Occupied Seat Recognition Sensor) in the passenger seat sends a signal to the SRS control module that the passenger-side seat is occupied. During a collision, the side air bag will then deploy.

COMPONENT LOCATIONS

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



1. Right Rear ETR Squib

2. Right Front ETR Squib

3. Right Front Side
Air Bag Squib

4. Right Rear Side
Air Bag Squib

5. Right & Left Side
Air Bag Sensor

6. Right & Left Window

9. Passenger-Side

Air Bag Squib

10. SRS Control Unit

11. Automatic Child Seat
Recognition Light

12. Front Passenger Seat
Occupied Recognition With
Automatic Child Seat
Recognition (ASCR)

Fig. 1: Locating Restraint System Components (2000 E Class Shown; Others Are Similar)

Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

SERVICING

SRS AIR BAG label on driver-side door latch post indicates SRS replacement date for driver and passenger air bag units. All SRS components must be thoroughly inspected, including wiring harness. Before component replacement, check for SRS fault codes by performing system operation check. See **SYSTEM OPERATION CHECK**. SRS service life is 10 years from manufactured date, or 10 years from SRS replacement date after accident related repairs are completed.

SYSTEM OPERATION CHECK

SRS warning light indicates air bag and Emergency Tensioning Retractor (ETR) system readiness. Turn ignition on. SRS warning light will illuminate, then turn off after approximately 4-20 seconds indicating system is functioning properly. If SRS warning light does not illuminate, illuminates while driving or is continuously illuminated, there is a system fault. Repair malfunctioning system. See **DIAGNOSTICS**.

AIR BAG SAFETY PRECAUTIONS

Observe following precautions when working with air bag systems:

- When working around steering column components and before any repairs are performed, disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**.
- Before straightening any damage to body, or before performing electrical arc-welding, disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**.
- Always wear safety glasses and gloves when handling a deployed air bag module. Air bag module may contain sodium hydroxide deposits which are irritating to the skin.
- DO NOT repair any portion of SRS wiring harness.
- Always handle air bag module with trim cover away from your body. Always place air bag module on workbench with trim cover up, away from loose objects.
- DO NOT expose any SRS component to temperatures in excess of 212 F (100 C).
- DO NOT expose any SRS component to cleaning agents such as solvents, gasoline, lye, etc.
- DO NOT connect Hand-Held Tester (6511 0001 99) to Data Link Connector (DLC) with ignition on. Damage to HHT may result.
- DO NOT connect HHT (6511 0001 99) to vehicle if a battery charger is connected to vehicle battery. Damage to HHT may result.

ADJUSTMENTS

If fixing screws were not used during clockspring removal or clockspring was rotated during removal, turn clockspring clockwise until resistance is detectable. Turn clockspring counterclockwise 2-2.5 turns until fixing screws can be unscrewed holding clockspring in this position.

DISABLING & ACTIVATING AIR BAG SYSTEM

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

DISABLING SYSTEM

CAUTION: On CL500, open doors before disconnecting battery. Opening doors allows windows to automatically lower thus preventing roof seal damage.

Before proceeding, see **AIR BAG SAFETY PRECAUTIONS** . Record radio presets and obtain anti-theft code. Turn ignition switch to OFF position and remove ignition key. If welding on vehicle, disconnect negative battery cable and disconnect air bag control module.

ACTIVATING SYSTEM

Ensure ignition is off. Reconnect air bag system components (if disconnected). Reconnect negative battery cable. Perform See **SYSTEM OPERATION CHECK** .

DISPOSAL PROCEDURES

WARNING: An undeployed air bag module or ETR should never be disposed of without first being deployed. See **SCRAPPED VEHICLE** . If deployment is not possible, contact vehicle manufacturer for further instructions.

Several situations may arise requiring some form of disposal action, including:

- Scrapping a vehicle containing a deployed air bag module and-or ETR.
- Scrapping a vehicle with a live air bag module and-or ETR.
- Disposal of a live but electrically faulty air bag module and-or ETR.
- Disposal of a deployed air bag module and-or ETR.

DEPLOYED AIR BAG OR ETR

Deployed air bag module and-or ETR unit can be thrown away. None of its components are reusable. Deployed air bag module is NOT classified as hazardous material.

SCRAPPED VEHICLE

WARNING: An undeployed air bag module and-or ETR seat belt CANNOT be disposed of without first being deployed. If this is not possible through procedures outlined below, contact vehicle manufacturer for further instructions. Perform remote deployment outdoors. Keep personnel at least 20 feet away.

1. Before proceeding, follow service precautions. See **AIR BAG SAFETY PRECAUTIONS** . Move vehicle outdoors to a remote area, away from workshop and other personnel. Disconnect and shield negative battery cable. Open all vehicle windows and doors.
2. Ensure air bag module is secured to steering wheel, and passenger air bag is secured to dash. Ensure ETR seat belt assemblies are secured to "B" pillars and all seat belt buckles are latched. Remove loose objects

from front seat. DO NOT allow anyone inside vehicle.

3. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Connect Trigger Device (126-589-00-90-00) and Adapter Cable (126 589 21 63 00) to SRS system connector (X29-9) located at passenger footwell area. Move away from vehicle as far as trigger device wiring will allow.
4. To deploy driver air bag and ETR, turn rotary knob on trigger device to position No. 1. Push battery check push button and ignition push button simultaneously. Trigger light should illuminate indicating driver air bag and ETR deployed. If trigger light is illuminated and driver air bag and/or ETR did not deploy, driver air bag module and/or ETR is faulty. See **UNDEPLOYED AIR BAG-ETR** .
5. To deploy passenger air bag detonator No. 1, turn rotary knob on trigger device to position No. 2. Push battery check push button and ignition push button simultaneously. Trigger light should illuminate indicating passenger air bag detonator No. 1 deployed. If trigger light is illuminated and passenger air bag detonator No. 1 did not deploy, passenger air bag module is faulty. See **UNDEPLOYED AIR BAG-ETR** .
6. To deploy passenger air bag detonator No. 2, turn rotary knob on trigger device to position No. 3. Push battery check push button and ignition push button simultaneously. Trigger light should illuminate indicating passenger air bag detonator No. 2 deployed. If trigger light is illuminated and passenger air bag detonator No. 2 did not deploy, passenger air bag module is faulty. See **UNDEPLOYED AIR BAG-ETR** .

UNDEPLOYED AIR BAG-ETR

After deploying procedures and/or diagnostic testing have confirmed air bag module and/or ETR is undeployable, contact vehicle manufacturer for proper disposal instructions.

POST-COLLISION INSPECTION

When a vehicle has been involved in a collision, certain components of the passive restraint system must be inspected or replaced. See **AIR BAG/SRS COMPONENT INSPECTION & REPLACEMENT TABLES** article in the GENERAL INFORMATION section.

REMOVAL & INSTALLATION

WARNING: Accidental air bag deployment is possible. Personal injury may result. Read and follow all **WARNINGS** and **AIR BAG SAFETY PRECAUTIONS** before working on air bag system or related components.

CLOCKSPRING ASSEMBLY

Removal & Installation

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** .
2. Remove driver air bag module. See **DRIVER-SIDE AIR BAG MODULE** . Remove steering wheel bolt. Using a puller, remove steering wheel. Disconnect lower clockspring connector. Turn 2 fixing screws (locating on clockspring) counterclockwise until clockspring cannot be rotated. Remove clockspring mounting screws as necessary. Disconnect all necessary electrical connectors. Remove clockspring

assembly. To install, reverse removal procedure. Activate air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

CONTROL MODULE

Removal & Installation (C Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove shift lever cover bezel. Lift shift lever cover enough to disconnect electrical connector. Remove shift lever cover.
2. Remove storage compartment mounting screws from center console. Remove storage compartment. Remove ashtray. Disconnect electrical connectors as necessary. Disconnect SRS control module electrical connector. Remove SRS control module mounting bolts. Remove SRS control module.
3. To install, reverse removal procedure. Ensure SRS control module arrow points to front of vehicle. Set parameters and program new SRS control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (E Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove gear shift cover panel. Remove ashtray and ashtray housing at front of console. Remove radio (if necessary).
2. Remove center console right side cover screws and right side cover. Disconnect electrical connector for control module. Remove 2 control module mounting screws. Remove control module.
3. To install, reverse removal procedure. Ensure SRS control module arrow points to front of vehicle. Set parameters and program new SRS control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (S Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove radio. Remove ashtray. Remove wooden surround for ashtray. Remove shift lever cover mounting screws. Push shift lever cover toward rear of vehicle and remove in an upward direction.
2. Remove center console cover screws. Remove center console cover by pulling from bottom in an upward direction. When removing covers, disconnect electrical connectors as necessary. Disconnect SRS control module electrical connector. Remove SRS control module.
3. To install, reverse removal procedure. Ensure SRS control module arrow points to front of vehicle. Set parameters and program new SRS control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (SL Class)

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove radio. Push up and pull out heater control panel. Unplug 2 connectors. Remove screw in middle of storage tray.
2. Bend up at top corners and lift out storage tray. Remove screws below storage tray. Lift wood trim panel at rear, pull down and out of catches. Unplug switch connectors and remove wood trim panel. Unplug connectors at control module and remove Torx mounting screws. Remove control module.
3. To install, reverse removal procedure. Ensure SRS control module arrow points to front of vehicle. Set parameters and program new SRS control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (CLK & SLK)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove cover on center console. Remove cover on shift lever. Remove ash tray housing with storage compartment at front of center console. Unplug connectors at control module and remove Torx mounting screws. Remove control module.
2. To install, reverse removal procedure. Ensure SRS control module arrow points to front of vehicle. Set parameters and program new SRS control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

DRIVER-SIDE AIR BAG MODULE

NOTE: **Air bag module and steering wheel must be replaced following a collision in which air bag was deployed.**

Removal & Installation

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove 2 Torx screws from rear of steering wheel. Lift off air bag module enough to unplug connector from rear of module. Place module away from work area, with pad facing upward.
2. To install, reverse removal procedure. Tighten Torx screws to specification. See **TORQUE SPECIFICATIONS** . Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

SIDE AIR BAG UNIT (DRIVER-SIDE & PASSENGER-SIDE)

Removal & Installation

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Drill out rivets at retaining plate of side air bag unit. Pull air bag unit out of door. Disconnect connector at driver-side air bag squib. Remove unit from vehicle. See **Fig. 2** .

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

2. To install, connect connector so that connector audibly clicks when connector engages. Install unit in door trim panel and rivet using only special rivets (Part No. 003 990 0097). Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

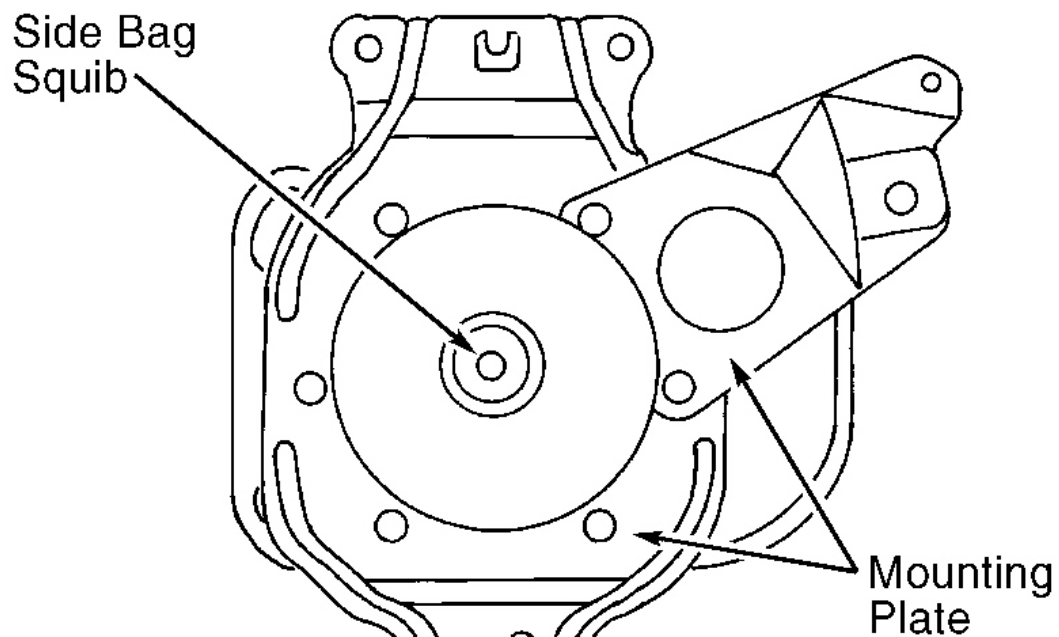
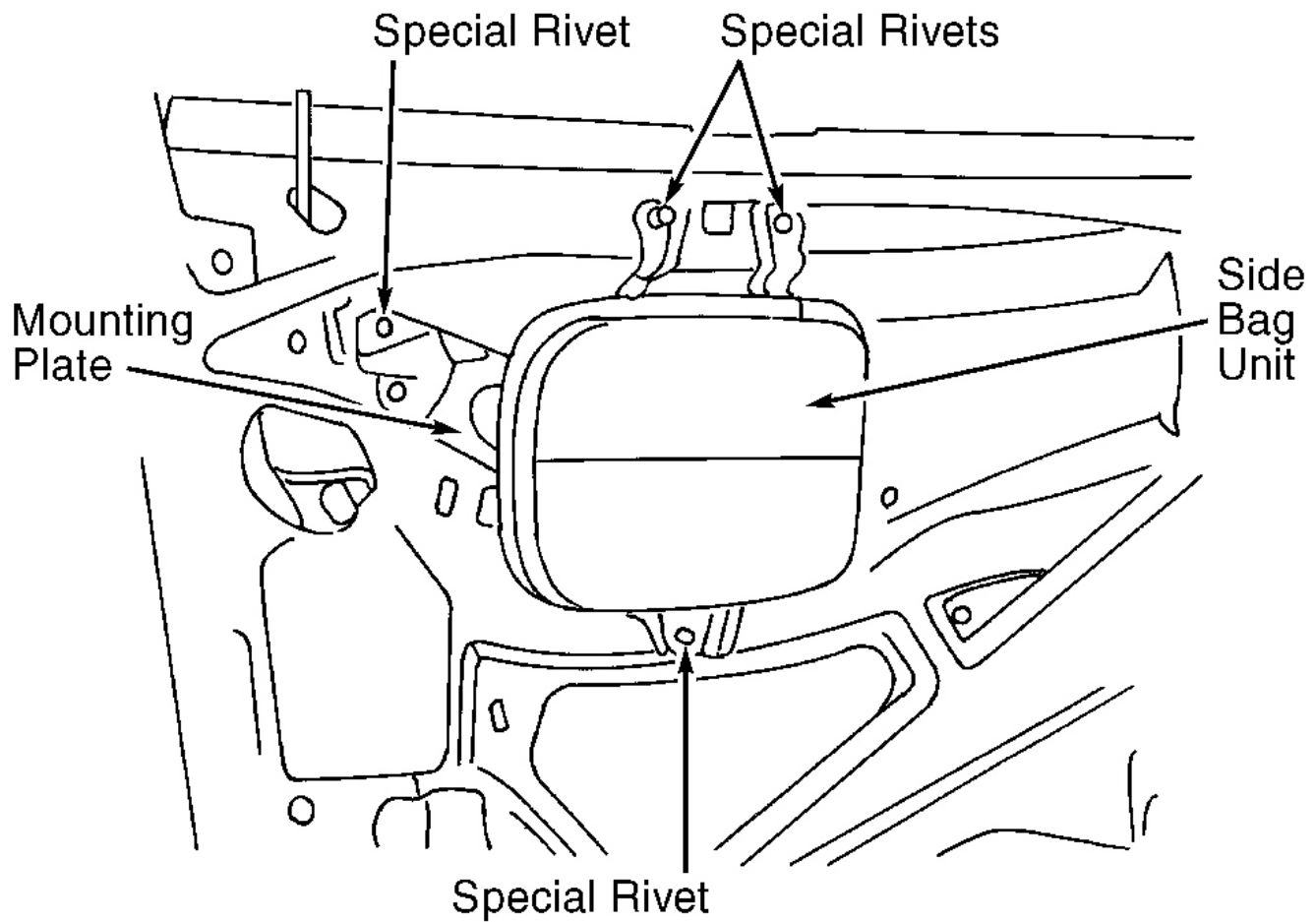


Fig. 2: Removing Side Air Bag Unit (2000 Models)**Courtesy of MERCEDES-BENZ OF NORTH AMERICA.****SIDE AIR BAG SENSOR (DRIVER-SIDE & PASSENGER-SIDE)****Removal & Installation**

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. On SLK 230, remove door sill moulding. On all models, remove front seat. Fold floor covering in area toward rear. Unclip connector on side bag sensor. Remove 2 mounting screws. Remove sensor from vehicle.
2. To install, reverse removal procedure. Ensure that arrow on sensor points toward outside. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

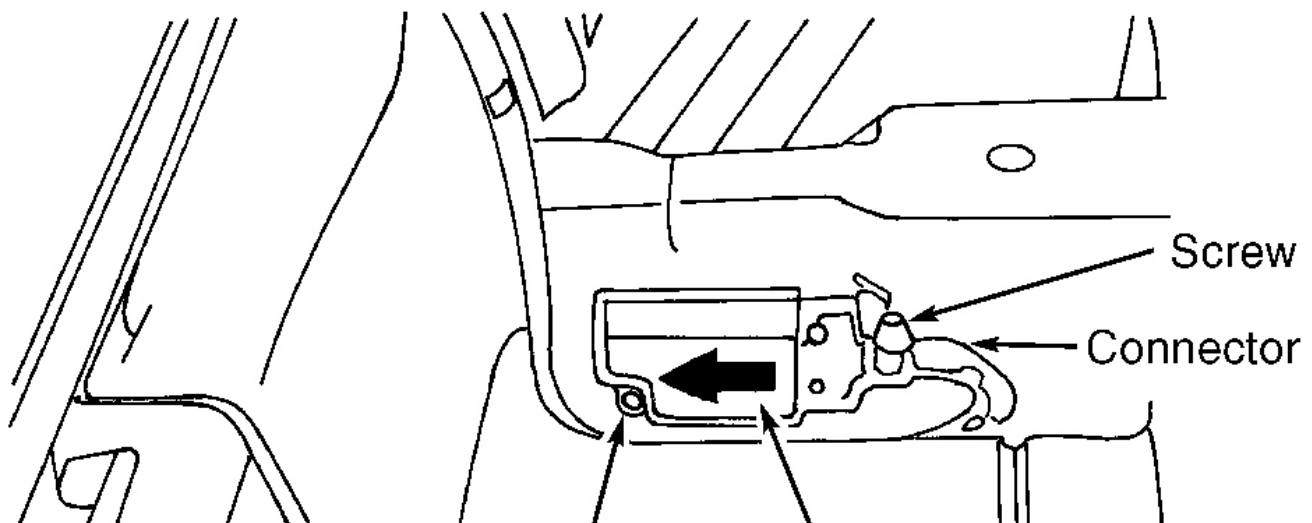
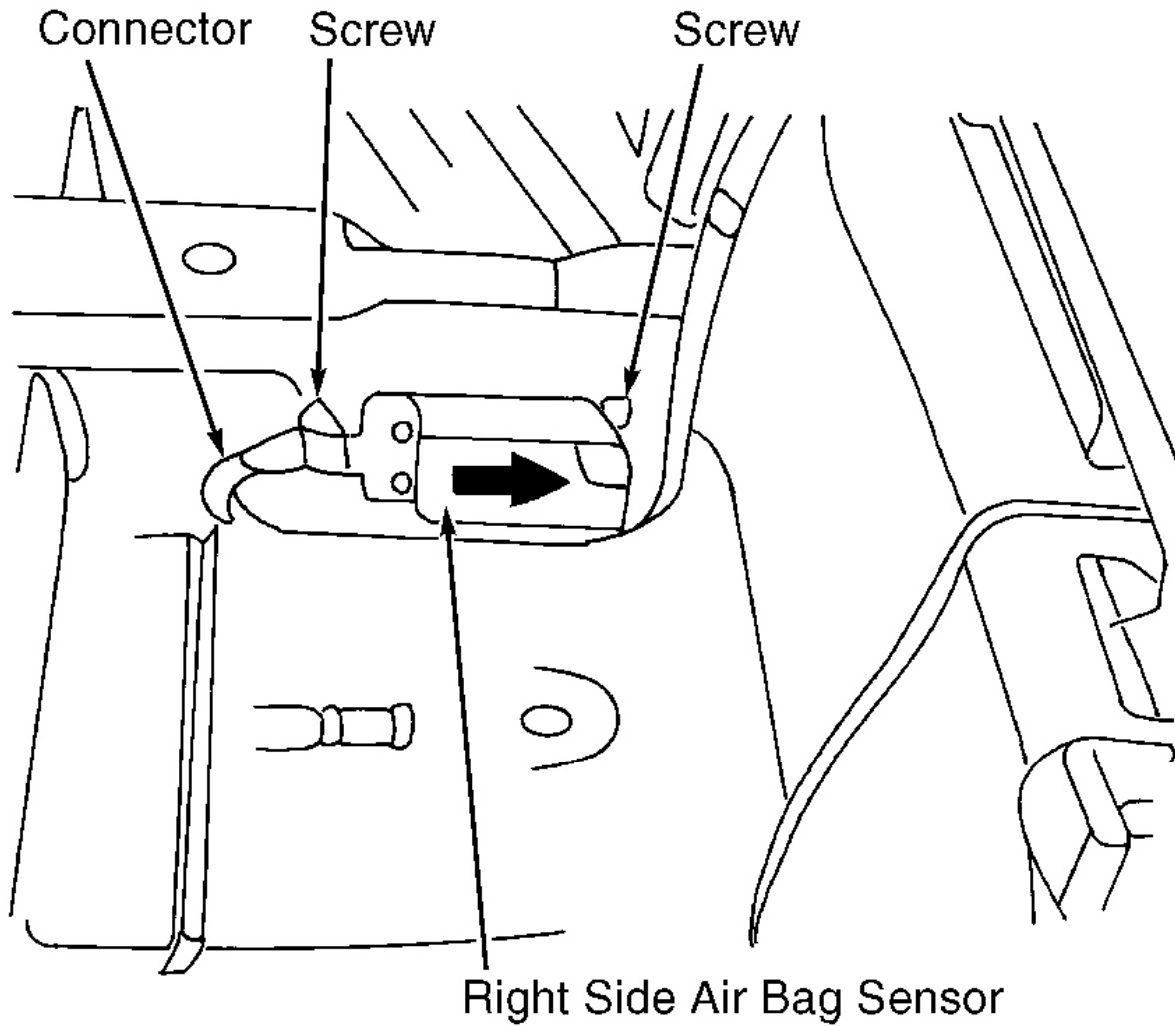
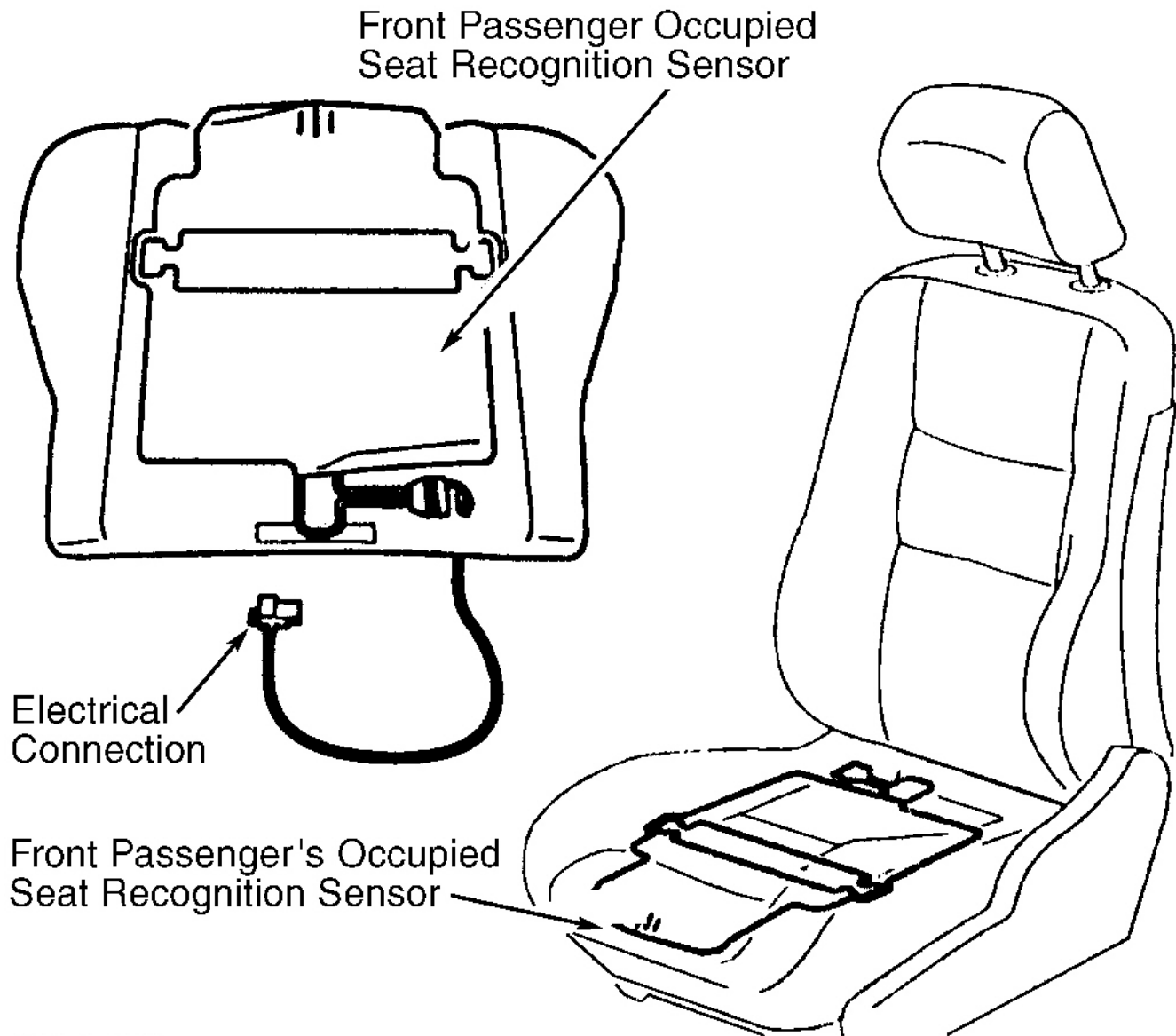


Fig. 3: Removing Side Air Bag Sensor (2000 E Class Shown; Others Are Similar)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

OCCUPIED SEAT RECOGNITION SENSOR

Removal & Installation

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** .
2. Remove cover on front seat cushion. Remove ignition key. Unclip connection for occupied seat recognition sensor on seat connector block. Remove electrical connection lead from seat and pull upward out of rubberized fiber matting. See **Fig. 4** .
3. To install, lay out occupied seat recognition sensor uniformly on rubberized fiber matting. Fabric side should point upward. Do not kink occupied seat sensor. Reverse removal procedure. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .



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Fig. 4: Removing Occupied Seat Recognition Sensor (2000 Models)

Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

PASSENGER-SIDE AIR BAG MODULE

Removal & Installation (C Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove instrument panel.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Disconnect passenger-side air bag module squib connector. Remove 4 passenger-side air bag module mounting nuts.

2. To install, reverse removal procedure. Ensure passenger-side air bag module squib connector audibly clicks when connecting connector. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (E Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove 2 central mounting bolts for passenger-side air bag module. Lift air bag module enough to unplug connector from rear of module. Place module away from work area, with pad facing upward.
2. If necessary to replace passenger air bag installation frame, remove 4 frame mounting bolts. Remove installation frame from vehicle.
3. To install air bag module or installation frame, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (S Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Open glove box door. Remove 4 clips securing glove box. Remove glove box compartment. When removing compartment, disconnect glove box light. Remove glove box door lock striker.
2. Disconnect passenger-side air bag module squib connector. Remove 4 passenger-side air bag module mounting nuts. Remove passenger-side air bag module through glove box opening. Place module away from work area with pad facing up.
3. To install, reverse removal procedure. Ensure module squib connector audibly clicks when connecting connector. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (SL Class)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove cover below instrument panel. Remove one bolt in installation slot of center air outlet, and one bolt below right air outlet.
2. Remove air bag panel (3 Phillips screws and 2 hex bolts). Unplug connector at squib of passenger-side air bag unit. Remove mounting bolts. Pull off and take air bag out of panel opening.
3. To install air bag module, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (CLK 320)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove instrument panel. Disconnect passenger-side air bag module connector. Remove 4 screws and passenger-side air bag

module.

2. To install air bag module, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (SLK 320)

1. Before proceeding, See **AIR BAG SAFETY PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove top section of instrument panel. Fold vapor barrier toward front to reveal 2 screws. Disconnect passenger-side air bag module connector. Remove 4 screws and passenger-side air bag module.
2. To install air bag module, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

DIAGNOSTICS

NOTE: After component replacement, perform a system operation check to ensure proper system operation. See **SYSTEM OPERATION CHECK**.

Before proceeding, see **AIR BAG SAFETY PRECAUTIONS**. The SRS control module is capable of diagnosing air bag system components and ETR components. If a fault is detected by the SRS control module or system is malfunctioning, SRS warning light will do one or more of the following:

- SRS warning light goes out after 2 minutes. System fault is noted, however occupant protection is not affected. See **RETRIEVING FAULT CODES**.
- SRS warning light illuminates continuously. System is faulty which may result in a non deployment or false deployment. See **RETRIEVING FAULT CODES**.
- SRS warning light blinks continuously. Control module has been replaced without setting control module parameters.

RETRIEVING FAULT CODES

NOTE: Fault codes may only be retrieved using Hand-Held Tester (965 589 00 01) and Adapter (965 589 00 40 or 965 589 00 50).

1. Check vehicle fuses. Replace any blown fuses as necessary. Ensure vehicle battery voltage is 11 volts or more. Ensure SRS warning light functions. Turn ignition off. Connect Hand-Held Tester (HHT) (965 589 00 01) to Data Link Connector (DLC).
2. DLC is located in right rear corner of engine compartment. It may be necessary to use Adapter (965 589 00 40 or 965 589 00 50) to connect HHT to DLC. After HHT displays module number and version, press return key to start diagnosis. Using HHT, follow HHT prompts to retrieve SRS fault codes. For SRS control modules beginning with number 000, fault code 1 is valid. For SRS control modules beginning with number 001, fault code 2 is valid. See **Fig. 6**.
3. HHT will display a 3 digit fault code, and may display additional graphic information. This additional graphic information will help in diagnosis of fault code. See **Fig. 5**. During diagnosis HHT will display 4 different graphic displays informing technician if a test passes or fails, or if seat belt buckle is latched or

not latched. See **Fig. 5** .

4. These graphic displays are displayed as applicable by HHT during testing. See FAULT CODES table. During diagnosis, system values are continuously updated, so by moving components and connections intermittent failures can be diagnosed. HHT will also display fault frequency and time span.
5. After retrieving fault codes using HHT, carefully observe testing instructions in this article. Some testing is executed with HHT connected to DLC and some tests are executed with HHT removed from DLC. Turn ignition off when removing or connecting HHT to DLC.
6. Contact Box (124 589 00 21) with Test Cable (124 589 35 63) is necessary to complete some test steps. Resistance Substitution Unit (124 589 09 63) is necessary to substitute resistance values for testing purposes.



A current fault is indicated by the DTC being highlighted in black. Additional detailed information is given with most DTC's, which will indicate possible faults conditions or portions thereof:

- > Ω Resistance too great.
- < Ω Resistance too low.
- ΓΓ- Short circuit to ground (GND).
- ΓΓ+ Short circuit to positive (POS).
- // - Open circuit.

Actual values:

Four displays are possible:

✓, F, ON, OFF.

- ✓ : Noted values are within the nominal values.
- F : Noted values are **outside** the nominal values.
- ON: Seat belt buckle latched (USA), front passenger seat occupied, MB "Babysafe" child seat recognized.
- OFF: Seat belt buckle **not** latched (USA), front passenger seat **not** occupied, MB "Babysafe" child seat **not** recognized.

Additional Actual Values:

If so equipped, with Seat Occupied Recognition (SOR) with Automatic Child Seat Recognition (ACSR) the additional information is shown:

Function: F / SOR / ACSR

(SOR continues to be active regardless if MB Child seat "Babysafe" is not used or recognized).

Passenger seat: occupied / not occupied

Child seat: F / recognized / not used

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 5: Hand Held Tester Graphic Information (2000 Models)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

FAULT CODES

| DTC with fault code 1 | with fault code 2 | Possible cause | Go to test step (See fig.) |
|-----------------------------|--|--|---|
| 001 | 001 | SRS control module | 2.0 (10) |
| 002 | 004 | Driver AB squib | 3.0 (10), 4.0 (12) |
| 003 | 005 | Left front ETR squib | 5.0 (12), 6.0 (13) |
| 004 | 006 | Right front ETR squib | 7.0 (13), 8.0 (14) |
| 005 | 007 | Front passenger AB squib | 9.0 (15), 10.0 (16) |
| | 008 | Left side airbag squib | 15 (19), 16 (21) |
| | 009 | Right side airbag squib | 17 (22), 18 (23) |
| 010 | 004-009 016, 017 026, 029 034 | Programming does not comply with vehicle version | Verify vehicle version, repeat programming. See control module programming. |
| 017 | 003 | Circuit 15R, voltage supply (low voltage) | 1.0 (10) |
| 019 | 002 | SRS MIL | 11.0 (17) |
| 020 | 025 | Front passenger seat occupied recognition sensor | 19.0 (24) |
| 010 | 026 | Programming does not comply with vehicle version | Verify vehicle version, repeat programming. See control module programming. |

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Fig. 6: Diagnostic Trouble Code (DTC) Memory (2000 Models-1 Of 4)
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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| DTC with fault code 1 | with fault code 2 | Possible cause | Go to test step (See fig.) |
|-----------------------------|----------------------|---|--|
| 024 (USA) | 016 (USA) | Left front seat belt buckle switch | 12.0 (17) |
| 025 (USA) | 017 (USA) | Right front seat belt buckle switch | 13.0 (18) |
| 073 | | Squib short circuit (17) (to each other) | 14.0 (19) |
| | 018 | Left side airbag, harness fault | 16.0 (21) |
| | 019 | Left side air bag, sensor defective | Replace sensor |
| | 020 | Left side air bag, sensor defective | Replace sensor |
| | 021 | Right side airbag, harness fault | 18.0 (23) |
| | 022 | Right side airbag, sensor defective | Replace sensor |
| | 023 | Right side airbag, sensor defective | Replace sensor |
| | 027 | Front passenger seat occupied recognition with automatic child seat recognition (ACSR), communication, --/--, 17 | 20.0 (25) |
| | 028 | Front passenger seat occupied recognition with automatic child seat recognition (ACSR), Improperly positioned child seat or faulty, Connection between passenger seat and child seat faulty, Metallic objects on passenger seat or child seat, Short term electromagnetic interference in immediate area such as electronic transmitters, telephones etc. | Position child seat properly or replace. |

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Fig. 7: Diagnostic Trouble Code (DTC) Memory (2000 Models-2 Of 4)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.


| DTC with fault code 1 | with fault code 2 | Possible cause | Go to test step (See fig.) |
|-----------------------------|----------------------|--|--|
| | 031 | Front passenger seat occupied recognition with automatic child seat recognition (ACSR) | Replace ACSR |
| | 032 | Left side airbag (A53), communication interference | Electromagnetic interference, check harness routing if accessories installed |
| | 033 | Right side airbag, communication interference | Electromagnetic interference, check harness routing if accessories installed |
| | 034 | Digital crash output, harness fault (ARTHUR) | |
| | 035 | Analog crash output, harness fault (model 170 Kompressor) | |

99E00939

Fig. 8: Diagnostic Trouble Code (DTC) Memory (2000 Models-3 Of 4)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| DTC  | Possible cause | Go to test step (See fig.) |
|--|--|----------------------------|
| B 1558 | Automatic child seat recognition warning lamp ┐┐- short circuit to ground, -// - open circuit | 22.0 (26) |
| B 1559 | ACSR signal line ┐┐- short circuit to ground | 20.0 (25) |

99H00940

Fig. 9: Diagnostic Trouble Code (DTC) Memory (2000 Models-4 Of 4)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

CLEARING FAULT CODES

Connect Hand-Held Tester (965 589 00 01) to Data Link Connector (DLC). DLC is located in right rear corner of engine compartment. It may be necessary to use Adapter (965 589 00 40 or 965 589 00 50) to connect HHT to DLC. After HHT displays module number and version, press return key to start sequence. Using HHT, follow HHT prompts to clear SRS fault codes. SRS codes are clear when ignition is turned on and SRS warning light functions normally. See **SYSTEM OPERATION CHECK** .

UNDERSTANDING DIAGNOSTIC CHART INFORMATION

NOTE: Refer to table to properly identify components or connectors being tested. See **COMPONENT IDENTIFICATION** table.

SRS & ETR Diagnosis Chart Column Identification

First column of chart identifies TEST STEP (1.0 for example). See **Fig. 10** . Second column of chart identifies HHT fault code (017, 003 for example). First code in column is for vehicles without side air bags. Second code in column (when listed) is for vehicles with side air bags only. Other 5 columns are self-explanatory.

Using SRS & ETR Diagnosis Chart

For reading and understanding fault code diagnosis chart, use the following example: Read test step 3.0 (first column), HHT fault Code 002, 004 (second column). See **Fig. 10** . Read TEST SCOPE-HHT ACTUAL VALUE NO.-TEXT column (third column). Driver-side air bag squib connector R12-3 is being tested. HHT will identify if problem is with too much resistance or not enough resistance in driver-side air bag squib circuit. Read TEST CONDITION column (fifth column). Test circuit with HHT connected to DLC, with ignition in position "2". Read NOMINAL VALUE-HHT DISPLAY column (sixth column). HHT will display a check or an "F". If HHT displays a check, circuit is okay. If HHT displays an "F", go to step 3.1.

Read TEST CONNECTION (NOT FOR HHT) column (forth column). Driver-Side air bag squib connector R12-3, terminals No. 1 and 2 are identified. Read TEST CONDITION column. Test circuit with HHT connected to DLC and ignition key removed. Remove driver-side air bag module. Disconnect driver-side air bag module squib connector R12-3. Connect Resistance Substitution Unit (124 589 09 63) to driver-side air bag module squib connector (harness side). Set resistance substitution unit to 2 ohms. Turn ignition key to position "2". Read NOMINAL VALUE-HHT DISPLAY column. If HHT displays a check, replace driver-side air bag

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

module. If HHT displays an "F", go to step 3.2.

Read TEST CONNECTION (NOT FOR HHT) column. Horn-air bag clockspring connector A45x1, terminals No. 1 and 2 are identified. Read TEST CONDITION column. Test circuit with HHT connected to DLC. Remove ignition key. Connect Resistance Substitution Unit (124 589 09 63 00) to horn-air bag clockspring connector A45x1. Set resistance substitution unit to 2 ohms. Read NOMINAL VALUE-HHT DISPLAY column. If HHT displays a check, check horn-air bag clockspring for continuity. Replace horn-air bag clockspring as necessary. If HHT displays an "F", go to step 3.4.

NOTE: Some testing is identified by model number. Refer to table to identify models by model number. See MODEL IDENTIFICATION table.

MODEL IDENTIFICATION

| Model Number | Model |
|--------------|---------------|
| 129 | SL Class |
| 140 | S Class |
| 163 | M Class |
| 170 | SLK Class |
| 202 | C Class |
| 203 | C 240 & C 320 |
| 208 | CLK Class |
| 210 | E Class |
| 215 | CL 500 |
| 220 | S 430 & S 500 |

COMPONENT IDENTIFICATION

| Component | Manufacturer's Designation |
|-----------|---|
| A1e15 | SRS warning light |
| A45 | Horn-air bag clockspring |
| A53 | Driver-side air bag sensor |
| A54 | Passenger-side air bag sensor |
| B41-1 | Passenger-side seat occupied recognition sensor |
| N2-2 | SRS control module |
| N2-7 | SRS control module |
| N72e1 | Automatic child seat recognition light |
| R12-1 | Driver-side ETR squib connector |
| R12-2 | Passenger-side ETR squib connector |
| R12-3 | Driver-side air bag squib connector |
| R12-8 | Passenger-side air bag squib connector |
| R12-9 | Side air bag (driver-side) squib connector |
| R12-10 | Side air bag (passenger-side) squib connector |
| R12-20 | Passenger-side air bag squib |

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| | |
|--------|-----------------------------------|
| R12-21 | Driver-side air bag squib |
| R12-22 | Left window air bag squib |
| R12-23 | Right window air bag squib |
| S68-3 | Driver-side belt buckle switch |
| S68-4 | Passenger-side belt buckle switch |
| W26 | Control module ground |
| X11-4 | Data link connector |
| X11-13 | 10-pin SRS test connection |

CONTROL MODULE PROGRAMMING

After control module replacement, SRS warning light will blink or illuminate continuously. This indicates need to program and set parameters of SRS control module. This process requires use of Hand-Held Tester (965 589 00 01). During programming, the following conditions need to be met:

Vehicles Without Side Air Bag

Version with passenger-side air bag module, when replacing SRS control module is to be set to YES when programming control module. Version with seat belt buckle switch is to be programmed NO.

Vehicles With Side Air Bag

Version is set to YES when replacing SRS control module. Version with seat belt buckle switch is set to YES. Seat occupation recognition is set to YES.














Parameters

After programming, SRS warning light will continue to blink, indicating need to set parameters. Currently, parameters set is identical for all models.

DIAGNOSTIC TESTS

2001 Mercedes-Benz ML320

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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|--|--|--|--|---|----------------------------------|
| 1.0 |   | Circuit 15R voltage supply Low voltage/ 07 Voltage |  | Ignition key in position "2". | ✓ F | Wiring, Battery. |
| 2.0 |  | SRS control module (N2/2) |  | Ignition key in position "2". | | N2/2 |
| 3.0 |   | 02 Driver AB squib (R12/3) > Ω < Ω |  | Ignition key in position "2". | ✓ F | ⇒ 3.1 |
| 3.1 | | 02 Driver AB squib (R12/3) | 1 —  R12/3  — 2 | Remove ignition key. Remove driver airbag. Disconnect driver AB squib (R12/3). Connect  See fig. 55 Set resistance of 2 Ω. Ignition key in position "2". | ✓ F | Driver airbag unit. ⇒ 3.2 |

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Fig. 10: SRS & ETR Diagnosis (2000 Models, Except E Class-1 Of 17)
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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|-----|------------|---|--|---|---------------------------|--|
| 3.2 | 002 004 | 02 Driver AB squib (R12/3) > Ω < Ω (except for Model 202 as of 06/97, Model 210 as of 03/97). (Model 202 as of 07/97, Model 210 as of 04/97). | <div style="text-align: center;"> <p>A45x1</p> </div> <div style="text-align: center;"> <p>X28/23</p> </div> | Remove ignition key. Connect See Fig. 54 Set resistance of 2 Ω. Ignition key in position "2". | ✓ F | Check horn/airbag clock spring contact (A45) for continuity. ⇒ 3.4 Model 140: ⇒ 3.3 |
| 3.3 | | 02 Driver AB squib (R12/3) > Ω < Ω Model 140 only | <div style="text-align: center;"> <p>X11/3</p> </div> | Remove ignition key. Connect See Fig. 51 | 2 – 5 Ω | Wiring, ⇒ 3.4 |
| 3.4 | | Driver AB squib (R12/3) > Ω < Ω | <div style="text-align: center;"> <p>N2/2</p> </div> | Remove ignition key. Disconnect N2/2 connector. Connect See Fig. 50 | 2 – 5 Ω | Wiring. |

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Fig. 11: SRS & ETR Diagnosis (2000 Models, Except E Class-2 Of 17)
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| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|-----|------------|--|------------------------------|---|---------------------------|--|
| 4.0 | 002 004 | 02 Driver AB squib (R12/3) Γ1- Γ1+ | 6 —< —> 11 5 —< —> 11 | not connected. Remove ignition key. Disconnect N2/2 connector. Connect See fig.50 | > 20 kΩ > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R. |
| 5.0 | 003 005 | 05 Left front ETR squib (R12/1) > Ω < Ω | | Ignition key in position "2". | ✓ F ⇒ 5.1 | |
| 5.1 | | 05 Left front ETR squib (R12/1) | 1 —< R12/1 2 | Remove ignition key. Disconnect left front ETR squib (R12/1) connector. Connect See fig.55 Set resistance of 2 Ω. Ignition key in position "2". | ✓ F ⇒ 5.2 | Seat belt retractor. |

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Fig. 12: SRS & ETR Diagnosis (2000 Models, Except E Class-3 Of 17)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|-----|------------|---|------------------------------------|---|---------------------------|--|
| 5.2 | 003 005 | 05 Left front ETR squib (R12/1) > Ω < Ω | 1 —< —> 2 N2/2 | Remove ignition key. Disconnect N2/2 connector. Connect See fig. 50 | 2 – 5 Ω | Wiring. Model 129: ETR connector (left seat plug connection, X28/8) not properly connected. |
| 6.0 | 003 005 | 05 Left front ETR squib (R12/1) Γ1- Γ1+ | 6 —< —> 1 5 —< —> 1 N2/2 | not connected. Remove ignition key. Disconnect N2/2 connector. Connect See fig. 50 | > 20 kΩ > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R. |
| 7.0 | 004 006 | 06 Right front ETR squib (R12/2) > Ω < Ω | | Ignition key in position "2". | ✓ F ⇒ 7.1 | |















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Fig. 13: SRS & ETR Diagnosis (2000 Models, Except E Class-4 Of 17)

2001 Mercedes-Benz ML320

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





| ⇒ |  Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|---|--|---|---|---|
| 7.1 |  06 Right front ETR squib (R12/2) | 1 —  R12/2  2 | Remove ignition key. Disconnect right front ETR squib (R12/2) connector. Connect  See fig. 55 Set resistance of 2 Ω. Ignition key in position "2". | ✓ F | Seat belt retractor. ⇒ 7.2 |
| 7.2 | 06 Right front ETR squib (R12/2) > Ω < Ω | 3 —  N2/2  4 | Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | 2 – 5 Ω | Wiring. Model 129: ETR connector (right seat plug connection, X28/9) not properly connected. |
| 8.0 |  06 Right front ETR squib (R12/2) ΓΓ– ΓΓ+ | 6 —  N2/2 5 —  4 |  not connected. Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | > 20 kΩ > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R. |

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Fig. 14: SRS & ETR Diagnosis (2000 Models, Except E Class-5 Of 17)
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







| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|---|--|---|--|---|---|
| 9.0 | 005 007 | 03 Front passenger AB squib (R12/8) > Ω < Ω |  | Ignition key in position "2". | ✓ F | ⇒ 9.1 |
| 9.1 | | 03 Front passenger AB squib (R12/8) | 1 —  — 2 | Remove ignition key. Remove glove box. Disconnect front passenger AB squib (R12/8) connector. Connect  See fig. 55 Set resistance of 2 Ω . Ignition key in position "2". | ✓ F | Front passenger airbag unit. Model 140: SRS test connector (X11/13) not properly connected. Model 202: Airbag intermediate connector (X28/12) not properly connected. Model 140 ⇒ 9.2, except Model 129, 140, 210 as of 03/97: ⇒ 9.3, All models: ⇒ 9.4 |
| 9.2 | | 03 Right front ETR squib (R12/8) > Ω < Ω | 5 —  — 6 | Remove ignition key. Disconnect X11/13. Connect  See fig. 51 | 2 – 5 Ω | Wiring, ⇒ 9.4 |

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Fig. 15: SRS & ETR Diagnosis (2000 Models, Except E Class-6 Of 17)
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2001 Mercedes-Benz ML320

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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|---|---|--|
| 9.3 | | 03 Right front ETR squib (R12/B) |  | Remove ignition key. Disconnect X28/12. Connect  See fig. 54 Set resistance of 2 Ω. Ignition key in position "2". | ✓ F | Wiring, ⇒ 9.4 |
| 9.4 | 005 007 | 03 Front passenger AB squib (R12/B) > Ω < Ω |  | Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | 2 – 5 Ω | Wiring. |
| 10.0 | 005 007 | 03 Front passenger AB squib (R12/B) Γ1- Γ1+ |  |  not connected. Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | > 20 kΩ > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R. |

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Fig. 16: SRS & ETR Diagnosis (2000 Models, Except E Class-7 Of 17)
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


| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------------|---|--------------------------------------|---|---|---|
| 11.0 | 0191 002 | 01 SRS MIL (A1e15) -//- 11+ | | Ignition key in position "2". A1e15 comes on. | A1e15 goes out after approx. 4 sec. ✓ F | Wiring, A1e15 shorted to +. |
| 12.0 | 024 016 | 09 Left front seat belt buckle switch (S6B/3) -//- (USA) only | | Ignition key in position "2". Seat belt buckle not latched. Seat belt buckle latched. | ✓ OFF ON F | Wiring, Open/short circuit to circuit 31, Left ESA connector block (X65/3) not properly connected. |
| 12.1 | | 09 Left front seat belt buckle switch (S6B/3) (USA) only 11- 11+ | N2/2 6 —> —> 12 5 —> —> 12 | Remove ignition key. Disconnect N2/2 connector. Connect See Fig. 50 not connected. Seat belt buckle not latched. Seat belt buckle latched. Seat belt buckle not latched. Seat belt buckle latched. | 280 – 580 Ω 70 – 279 Ω > 20 kΩ > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R, Seat belt buckle. |

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Fig. 17: SRS & ETR Diagnosis (2000 Models, Except E Class-8 Of 17)
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















2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|--|---|--|
| 13.0 | 025 017 | 08 Right front seat belt buckle switch (56B/4) --/--  only |  | Ignition key in position "2". Seat belt buckle not latched. Seat belt buckle latched. | ✓ F OFF ON | Wiring, Open/short circuit to circuit 31, Right ESA connector block (X55/4) not properly connected. |
| 13.1 | | 08 Right front seat belt buckle switch (56B/4)  17- 17+ |  6 —  — 8 5 —  — 8 | Remove ignition key. Disconnect N2/2 connector. Connect  See fig.1  not connected. Seat belt buckle not latched. Seat belt buckle latched. | 280 – 580 Ω 70 – 279 Ω > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R, Seat belt buckle. |

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Fig. 18: SRS & ETR Diagnosis (2000 Models, Except E Class-9 Of 17)
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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|--|--|---------------------------|
| 14.0 | 073 ¹⁾ | Squibs < Ω > Ω R12/1 R12/2 R12/3 R12/8 Squibs in series R12/1-R12/2 R12/1-R12/3 R12/1-R12/8 R12/2-R12/3 R12/2-R12/8 R12/3-R12/8 17 |  1 —  — 2 3 —  — 4 10 —  — 11 13 —  — 14 1 —  — 3 1 —  — 10 1 —  — 13 3 —  — 10 3 —  — 13 10 —  — 13 | Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50  not connected. | 2 – 5 Ω 2 – 5 Ω 3 – 5 Ω 2 – 5 Ω > 20 kΩ > 20 kΩ > 20 kΩ > 20 kΩ > 20 kΩ > 20 kΩ | Wiring, Short circuit. |
| 15.0 | 008 | 010 Left side airbag squib (R12/9) > Ω < Ω (only with left/right side airbag equipped vehicles) |  |  connected. Ignition key in position "2". | ✓ F ⇒ 15.1 | |














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Fig. 19: SRS & ETR Diagnosis (2000 Models, Except E Class-10 Of 17)

2001 Mercedes-Benz ML320

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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|--|---|-----------------------------|
| 15.1 | | <p> Left side airbag squib (R12/9)</p> <p>(except Model 202 as of 06/97, Model 210 as of 03/97, Model 208)</p> <p>(Model 202 as of 07/97, Model 210 as of 03/97, Model 208)</p> | <p>1 —  — 2</p> <p>1 —  — 2</p> | <p>Remove ignition key. Disconnect left front door separation point. Connect  See fig.54 Set resistance of 2 Ω. Ignition key in position "2".</p> | <p>✓</p> <p>F ⇒ 15.2</p> | |
| 15.2 | | <p> Left side airbag squib (R12/9)</p> | <p>1 —  — 2</p> | <p>Remove ignition key. Remove interior door panel. Connect  See fig.55 Set resistance of 2 Ω. Ignition key in position "2".</p> | <p>✓</p> <p>F ⇒ 15.3</p> | Left side airbag, ⇒ 15.3 |
| 15.3 |  | <p> Left side airbag squib (R12/9)</p> <p>> Ω</p> <p>< Ω</p> | <p>16 —  — 17</p> | <p>Remove ignition key. Disconnect N2/2 connector. Connect  See fig.50</p> | 2 – 5 Ω | Wiring, Contacts. |



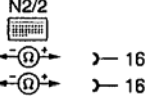


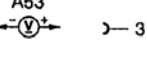



99A00976

Fig. 20: SRS & ETR Diagnosis (2000 Models, Except E Class-11 Of 17)

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2001 Mercedes-Benz ML320

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
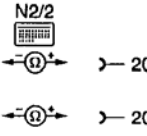



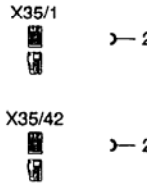
| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|---|---|--|
| 15.4 | | 010 Left side airbag squib (R12/9) 17- 17+ |  |  connected. Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | > 20 kΩ > 20 kΩ | Wiring, Short to circuit 31, 30, 15, 15R. |
| 16.0 | 018 | 012 Left side airbag sensor (R53) Voltage supply (only with left/right side airbag equipped vehicles). |  | Disconnect connector at A53. Connect test cable: See fig. 56 | 11 – 14 V | Wiring. |
| 16.1 | 018 | 012 Left side airbag sensor (R53) Wiring fault | N2/2  20 —  | Connect  See fig. 56 | < 1 Ω | Wiring. |

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Fig. 21: SRS & ETR Diagnosis (2000 Models, Except E Class-12 Of 17)
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2001 Mercedes-Benz ML320

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





| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|--|---|---|
| 16.2 | | D12 Left side airbag sensor (R53) Insulation fault r1- |  | Connect  See fig.55 Disconnect connector at A53. | >20 kΩ >20 kΩ | Wiring shorted to circuit 31 Wiring shorted to circuit 30, 15, 15R. |
| 17.0 |  | D10 Right side airbag squib (R12/10) > Ω < Ω (only with left/right side airbag equipped vehicles). |  | Ignition key in position "2". | ✓ F ⇒ 17.1 | |
| 17.1 | | D10 Right side airbag squib (R12/10) (except model 202 as of 06/97, Model 210 as of 03/97, Model 208) (Model 202 as of 07/97, Model 210 as of 03/97, Model 208) |  | Remove ignition key. Disconnect left door separation point connector. connector. Set resistance of 2 Ω. See fig.53 Ignition key in position "2". | ✓ F ⇒ 17.2 | |

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Fig. 22: SRS & ETR Diagnosis (2000 Models, Except E Class-13 Of 17)
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2001 Mercedes-Benz ML320

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
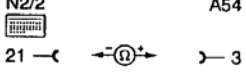












| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|--|---|---|---|
| 17.2 | | 010 Right side airbag squib (R12/IQ) | 1 —  — 2 | Remove ignition key. Remove door trim panel. Set resistance of 2 Ω. See fig. 55 Ignition key in position "2". | ✓ F | Left side airbag, ⇒ 17.3 |
| 17.3 | 009 | 010 Right side airbag squib (R12/IQ) > Ω < Ω | 18 —  — 19 | Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | 2 – 5 Ω | Wiring, Contacts. |
| 17.4 | 018 | 010 Right side airbag squib (R12/IQ) ΓΓ– ΓΓ+ | 6 —  — 18 5 —  — 18 |  connected. Remove ignition key. Disconnect N2/2 connector. Connect  See fig. 50 | > 20 kΩ > 20 kΩ | Wiring, Short in wiring circuit 31, Short in wiring circuit 30, 15, 15R |
| 18.0 | 021 | 013 Right side airbag sensor (A54) Voltage supply (only with left/right side airbag equipped vehicles). | 1 —  — 3 | Disconnect A54 connector. Connect test cable, see See fig. 56 | 11 – 14 V | Wiring. |

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Fig. 23: SRS & ETR Diagnosis (2000 Models, Except E Class-14 Of 17)
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2001 Mercedes-Benz ML320

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
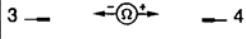
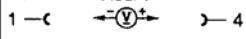
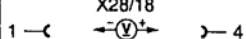

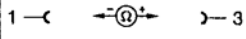

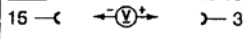

| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|--|---|---|--|
| 18.1 | 021 | 012 Right side airbag sensor (A54) Wiring fault | N2/2  | Connect  See fig. 50 | < 1 Ω | Wiring. |
| 18.2 | 021 | 012 Right side airbag sensor (A54) Insulation fault 11- 11+ | N2/2  | Connect  See fig. 50 Disconnect connector at A54 | > 20 kΩ > 20 kΩ | Short in wiring circuit 31, Short in wiring circuit 30, 15, 15R |
| 19.0 | 020 024 025 | 04 Front passenger seat occupied recognition sensor (B41/I) or (B4B) |  | Ignition key in position "2". | ✓ F ⇒ 19.1 | |
| 19.1 | | 04 Front passenger seat occupied recognition sensor (B41/I) or (B4B) | 3 —  — 4  3 —  — 4  3 —  — 4  |  connected. Connect  See fig. 57 Set resistance of 30 k Ω (seat occupied), use diode 1N4007 as well as 300 Ω resistor, switched in parallel. Watch polarity! | ✓ F ⇒ 19.2 | Contact matt, ⇒ 19.2 |

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Fig. 24: SRS & ETR Diagnosis (2000 Models, Except E Class-15 Of 17)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems









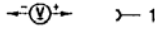
| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|--|---|-----------------------|
| 19.2 | | 04 Front passenger seat occupied recognition sensor (B41/I) or (B4B) | <div style="text-align: center;"> X55/3 X55/4  </div> | Front passenger seat not occupied: Front passenger seat occupied : | $> 70 \text{ k } \Omega$ $\leq 30 \text{ k } \Omega$ | Contact matt. |
| 20.0 | 021 02B | Front passenger seat occupied recognition with automatic child seat recognition (B4B) (RC5R) Voltage supply Except for Model 129: Model 129: | <div style="text-align: center;"> X55/3 X55/4  </div> <div style="text-align: center;"> X28/18  </div> | Ignition key in position "1". | 11 – 14 V | Wiring. |
| 20.1 | | Data line Except for Model 129: Model 129: | <div style="text-align: center;"> N2/2   </div> <div style="text-align: center;"> N2/2   </div> | Connect  See fig. 50 | $< 1 \text{ } \Omega$ | Wiring. |

99H00981

Fig. 25: SRS & ETR Diagnosis (2000 Models, Except E Class-16 Of 17)
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2001 Mercedes-Benz ML320

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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|--|---|--|
| 21.0 | 036 | Automatic child seat recognition (ACSR) Indicator lamp (E 16) Voltage supply (Models 129, 140, 170 only) | 4 —  — 1 | Ignition key in position "1". | 11 – 14 V | Wiring. If values are OK: E13 |
| 21.1 | | Automatic child seat recognition (ACSR) Indicator lamp (E 16) Dimming | 4 —  — 1 | Ignition key in position "1". Switch on exterior lamps. | < 1 V 11 – 14 V | Wiring. |
| 21.2 | | Automatic child seat recognition (ACSR) Indicator lamp (E 16) Activation | N2/2  — 2 | Connect  See fig. 50 | < 1 Ω | Wiring. |
| 22.0 | | Automatic child seat recognition warning lamp (N72e1) Activation (Models 202, 208, 210) | N2/2  — 2 | Connect  See fig. 50 | < 1 Ω | Wiring. |
| 22.1 | | Automatic child seat recognition warning lamp (N72e1) Voltage supply (Model 208 only) | N72e1 4 —  — 1 | Ignition key in position "1". MB child seat "Babysafe" Installed. Switch on exterior lamps: | 11 – 14 V 7 – 9 V | Lower control field control module (N72). |

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Fig. 26: SRS & ETR Diagnosis (2000 Models, Except E Class-17 Of 17)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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





| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|-----|-------|---|---------------------------------------|---|--|--|
| 1.0 | B1010 | Circuit 15R Voltage supply HHT actual values | | Ignition key in position "2". | ✓ F | Wiring, Battery. |
| 1.1 | | ARMIN control module (N2/7) Voltage supply | <p>N2/7 32 — (56) — 5 (29)</p> | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 Ignition key in position "1". | 11 – 14 V | Wiring, If values are OK: N2/7 |
| 2.0 | B1476 | SRS MIL (A1e15) HHT actual values | | Ignition key in position "2". SRS MIL (A1e15) illuminates. | SRS MIL (A1e15) goes out after approx. 4 – 20 seconds. ✓ F | ⇒ 2.1 |
| 2.1 | | SRS MIL (A1e15) Function Test | | Disconnect connector on N2/7. Ignition key in position "2". | SRS MIL (A1e15) illuminates. | If values are OK: N2/7 If values are not OK: Wiring, SRS MIL (A1e15) |

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Fig. 27: SRS & ETR Diagnosis (2000 E Class-1 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.









2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|---|---|---|--|---|-----------------------------------|
| 3.0 | B1859 | Driver AB squib (R12/3) HHT actual values |  | Ignition key in position "2". | ✓ F | ⇒ 3.1 |
| 3.1 | | Driver AB squib (R12/3) HHT actual values | 1 —  2 | Remove ignition key. Remove driver AB unit, Disconnect connector on R12/3, Connect  See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/3 ⇒ 3.2 |
| 3.2 | | Driver AB squib (R12/3) HHT actual values | 3 —  4 | Remove ignition key. Disconnect connector (A45x1), Connect  See fig. 53 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | Check continuity of A45, ⇒ 3.3 |

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Fig. 28: SRS & ETR Diagnosis (2000 E Class-2 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.









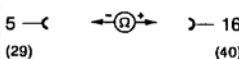

| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|---|--|---|--|---|---|
| 3.3 | | Driver AB squib (R12/3) Resistance | 9 —  10 (33) (34) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  See fig. 52 | 2 – 5 Ω | Wiring. |
| 4.0 | B1859 | Driver AB squib (R12/3) Short circuit test □ – □ + | 32 —  9 (56) (33) 5 —  9 (29) (33) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |
| 5.0 | B1861 | Front passenger AB squib (R12/8) HHT actual values |  | Ignition key in position "2". | ✓ F | ⇒ 5.1 |

99C00945

Fig. 29: SRS & ETR Diagnosis (2000 E Class-3 Of 23)
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
| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|---|--|--|---|---|---|
| 5.1 | | Front passenger AB squib (R12/8) HHT actual values |  | Remove ignition key. remove glovebox insert, Disconnect connector at R12/8, Connect  , See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/8 ⇒ 5.2 |
| 5.2 | | Front passenger AB squib (R12/8) Resistance |  | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | 2 – 5 Ω | Wiring. |
| 6.0 |  | Front passenger AB squib (R12/8) Short circuit test Γ 1- Γ 1+ |   | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

99D00946

Fig. 30: SRS & ETR Diagnosis (2000 E Class-4 Of 23)
 Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|-----|---|--|--|--|---|----------------------------|
| 7.0 | B1861 | Left front side airbag squib (R12/20) HHT actual values |  | Ignition key in position "2". | ✓ F | ⇒ 7.1 |
| 7.1 | | Left front side airbag squib (R12/20) HHT actual values | 1 —  — 2  | Remove ignition key. Disconnect connector at door separation point. Connect  See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | Wiring, R12/20 ⇒ 7.2 |
| 7.2 | | Left front side airbag squib (R12/20) HHT actual values | 1 —  — 2  | Remove ignition key. Remove door panel. Connect  See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/20 ⇒ 7.3 |
| 7.3 | | Left front side airbag squib (R12/20) Resistance | 19 —  — 20 (43) (44) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  See fig. 52 | 2 – 5 Ω | Wiring. |

99E00947

Fig. 31: SRS & ETR Diagnosis (2000 E Class-5 Of 23)
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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|-----|-------|---|-----------------|--|---------------------------|---|
| 8.0 | B1867 | Left front side airbag squib (R12/20) Short circuit test ┌┐- ┌┐+ | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect . See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |
| 9.0 | B1871 | Left front side airbag squib (R12/21) HHT actual values | | Ignition key in position "2". | ✓ F | ⇒ 9.1 |
| 9.1 | | Left front side airbag squib (R12/21) HHT actual values | | Remove ignition key. Disconnect connector at door separation point. Connect . See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | Wiring, R12/21 ⇒ 9.2 |
| 9.2 | | Left front side airbag squib (R12/21) HHT actual values | | Remove ignition key. Remove door panel. Connect . See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/21 ⇒ 9.3 |

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Fig. 32: SRS & ETR Diagnosis (2000 E Class-6 Of 23)
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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|--|-----------------|--|---------------------------|---|
| 9.3 | | Left front side airbag squib (R12/21) Resistance | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | 2 – 5 Ω | Wiring. |
| 10.0 | B1871 | Left front side airbag squib (R12/21) Short circuit test Γ- Γ+ | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |
| 11.0 | B1869 | LR side airbag squib (R12/11) HHT actual values (Only for side airbag in rear door) | | Ignition key in position "2". | ✓ F | ⇒ 11.1 |

99G00949

Fig. 33: SRS & ETR Diagnosis (2000 E Class-7 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.



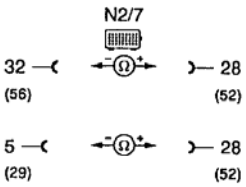




| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|--|--|-----------------|---|---------------------------|-----------------------------|
| 11.1 | | LR side airbag squib (R12/11) HHT actual values | | Remove ignition key. Disconnect connector at door separation point (X35/3). Connect , See fig. 53 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | Wiring, R12/11 ⇒ 11.2 |
| 11.2 | | LR side airbag squib (R12/11) HHT actual values | | Remove ignition key. Remove door panel. Connect , See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/11 ⇒ 11.3 |
| 11.3 | | LR side airbag squib (R12/11) Resistance | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | 2 – 5 Ω | Wiring. |

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2001 Mercedes-Benz ML320

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Fig. 34: SRS & ETR Diagnosis (2000 E Class-8 Of 23)
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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|---|---|---|
| 12.0 | B1859 | LR side airbag squib (R12/11) Short circuit test □- □+ (Only for side airbag in rear door) |  | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |
| 13.0 | B1873 | RR side airbag squib (R12/12) HHT actual values (Only for side airbag in rear door) |  | Ignition key in position "2". | ✓ F | ⇒ 13.1 |
| 13.1 | | RR side airbag squib (R12/12) HHT actual values |  | Remove ignition key. Disconnect connector at door separation point (X35/4). Connect  See fig. 53 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | Wiring, R12/12 ⇒ 13.2 |

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Fig. 35: SRS & ETR Diagnosis (2000 E Class-9 Of 23)
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| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|--|---|-----------------|---|---------------------------|---|
| 13.2 | | RR side airbag squib (R12/12) HHT actual values | | Remove ignition key. Remove door panel. Connect , See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/12 ⇒ 13.3 |
| 13.3 | | RR side airbag squib (R12/12) Resistance | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | 2 – 5 Ω | Wiring. |
| 14.0 | | RR side airbag squib (R12/12) Short circuit test □ - □ + (Only for side airbag in rear door) | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 36: SRS & ETR Diagnosis (2000 E Class-10 Of 23)
 Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

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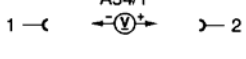



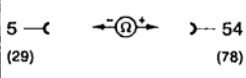
| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|---|-----------------|---|---------------------------|---|
| 15.0 | B1310 | Left side airbag sensor (A53/1) Voltage supply | | Remove ignition key. Disconnect connector on A53/1. Connect test cables, See fig. 56 Ignition key in position "2". | 11 – 14 V | Wiring. |
| 15.1 | B1310 | Left side airbag sensor (A53/1) Wiring fault | | Remove ignition key. Disconnect connector on A53/1. Disconnect connector on N2/7, Connect See fig. 52 | < 1 Ω | Wiring. |
| 15.2 | | Left side airbag sensor (A53/1) Short circuit test ┌┐- ┌┐+ | | Remove ignition key. Disconnect connector on A53/1 Disconnect connector on N2/7 using aid. Connect See fig. 52 | > 20 kΩ > 20 kΩ | Wiring. Short circuit after circuit 31, 30, 15, 15R |

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Fig. 37: SRS & ETR Diagnosis (2000 E Class-11 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|---|---|---|
| 16.0 | B1311 | Right side airbag sensor (A54/1) Voltage supply |  | Remove ignition key. Disconnect connector on A54/1. Connect test cables, See fig. 56 Ignition key in position "2". | 11 – 14 V | Wiring. |
| 16.1 | | Left side airbag sensor (A54/1) Wiring fault |  | Remove ignition key. Disconnect connector on A53/1. Disconnect connector on N2/7, Connect  , See fig. 52 | < 1 Ω | Wiring. |
| 16.2 | B1867 | Left side airbag sensor (A54/1) Short circuit test f 7 - f 7 + |   | Remove ignition key. Disconnect connector on A54/1, Disconnect connector on N2/7 using aid. | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 38: SRS & ETR Diagnosis (2000 E Class-12 Of 23)
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| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|--|---|--|---------------------------|---|
| 17.0 | B1863 | Driver ETR squib (R12/1) HHT actual values | | Ignition key in position "2". | ✓ F | ⇒ 17.1 |
| 17.1 | | Driver ETR squib (R12/1) HHT actual values | 1 — — 2 | Remove ignition key. Disconnect connector on R12/1, Connect See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/1 ⇒ 17.2 |
| 17.2 | | Driver ETR squib (R12/1) Resistance | 33 — — 34 (57) (58) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 | 2 – 5 Ω | Wiring |
| 18.0 | B1863 | Driver ETR squib (R12/1) Short circuit test Γ- Γ+ | 32 — — 33 (56) (57) 5 — — 33 (29) (57) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 39: SRS & ETR Diagnosis (2000 E Class-13 Of 23)
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
| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|--|---|---|
| 19.0 | B1854 | Front passenger ETR squib (R12/2) HHT actual values |  | Ignition key in position "2". | ✓ F | ⇒ 19.1 |
| 19.1 | | Front passenger ETR squib (R12/2) HHT actual values | 1 —  R12/2  — 2 | Remove ignition key. Disconnect connector on R12/2, Connect  , See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/2 ⇒ 19.2 |
| 19.2 | | Front passenger ETR squib (R12/2) Resistance | 35 —  N2/7 (59) —  — 36 (60) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | 2 – 5 Ω | Wiring. |
| 20.0 | B1854 | Front passenger ETR squib (R12/2) Short circuit test ┌┐- ┌┐+ | 32 —  N2/7 (56) —  — 36 (60) 5 —  — 36 (29) —  — 36 (60) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 40: SRS & ETR Diagnosis (2000 E Class-14 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

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| 2001 Mercedes-Benz ML320 |
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





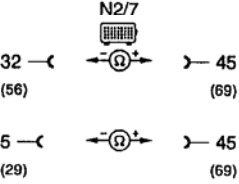


| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|---|--|---|---|--|
| 21.0 | B1321 | Left front seat belt buckle switch (AB/ETR) (S68/3) HHT actual values (only ) |  | Ignition key in position "2". Seat belt latch is not latched: Seat belt latch is latched: | ✓ F OFF ON | ⇒ 21.1 |
| 21.1 | | Left front seat belt buckle switch (AB/ETR) (S68/3) Resistance (only ) | 1 — X55/3 —  — 2 | Disconnect connector X55/3 Seat belt latch is not latched: Seat belt latch is latched: | 80 – 210 Ω 320 – 480 Ω | S68/3 ⇒ 21.2 |
| 21.2 | | Left front seat belt buckle switch (AB/ETR) (S68/3) Short circuit test ΓΓ– ΓΓ+ (only ) | N2/7  32 —  — 43 (56) (67) 5 —  — 43 (29) (67) |  not connected. Remove ignition key. Seat belt latch is not latched, Disconnect connector on N2/7 using aid. Connect  , See fig.52 | 80 – 210 Ω > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 41: SRS & ETR Diagnosis (2000 E Class-15 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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








| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|--|---|--|
| 22.0 | B1322 | Right front seat belt buckle switch (AB/ETR) (S68/4) HHT actual values (only ) |  | Ignition key in position "2". Seat belt latch is not latched: Seat belt latch is latched: | ✓ F OFF ON | ⇒ 22.1 |
| 22.1 | B1321 | Right front seat belt buckle switch (AB/ETR) (S68/4) Resistance (only ) | 1 —  — 2 | Disconnect connector X55/4 Seat belt latch is not latched: Seat belt latch is latched: | 80 – 210 Ω 320 – 480 Ω | S68/4 ⇒ 22.2 |
| 22.2 | B1854 | Right front seat belt buckle switch (AB/ETR) (S68/4) Short circuit test ┌┐– ┌┐+ (only ) |  |  not connected. Remove ignition key. Seat belt latch is not latched, Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | 80 – 210 Ω > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 42: SRS & ETR Diagnosis (2000 E Class-16 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|---|---|---|
| 23.0 | B1865 | LR ETR squib (R12/6) HHT actual values (for rear side airbag only) |  | Ignition key in position "2". | ✓ F | ⇒ 23.1 |
| 23.1 | | LR ETR squib (R12/6) HHT actual values | 1 —<  >— 2 | Remove ignition key. Disconnect connector on R12/6. Connect  . See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/6 ⇒ 23.2 |
| 23.2 | | LR ETR squib (R12/6) Resistance | 37 —<  >— 38 (61) (62) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | 2 – 5 Ω | Wiring. |
| 24.0 | B1865 | LR ETR squib (R12/6) Short circuit test ┌┐- ┌┐+ (for rear side airbag only) | 32 —<  >— 37 (56) (61) 5 —<  >— 37 (29) (61) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 43: SRS & ETR Diagnosis (2000 E Class-17 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|--|---|--|---------------------------|---|
| 25.0 | B1866 | RR ETR squib (R12/7) HHT actual values (for rear side airbag only) | | Ignition key in position "2". | ✓ F | ⇒ 25.1 |
| 25.1 | | RR ETR squib (R12/7) HHT actual values | 1 — R12/7 2 — | Remove ignition key. Disconnect connector on R12/7, Connect . See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/7 ⇒ 25.2 |
| 25.2 | | RR ETR squib (R12/7) Resistance | 41 — N2/7 (65) — 42 (66) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | 2 – 5 Ω | Wiring. |
| 26.0 | B1866 | RR ETR squib (R12/7) Short circuit test Γ1– Γ1+ (for rear side airbag only) | 32 — N2/7 (56) — 41 (65) 5 — N2/7 (29) — 41 (65) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

99C00960

Fig. 44: SRS & ETR Diagnosis (2000 E Class-18 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|---|---|---|---------------------------|---|
| 27.0 | B1868 | Left rear side windowbag squib (R12/22) HHT actual values | | Ignition key in position "2". | ✓ F | ⇒ 27.1 |
| 27.1 | | Left rear side windowbag squib (R12/22) HHT actual values | 1 — 2 | Remove ignition key. Disconnect connector on R12/22, Connect See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/22 ⇒ 27.2 |
| 27.2 | | Left rear side windowbag squib (R12/22) Resistance | 21 — 22 (45) (46) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 | 2 - 5 Ω | Wiring. |
| 28.0 | B1868 | Left rear side windowbag squib (R12/22) Short circuit test ┌┐- ┌┐+ | 32 — 21 (56) (45) 5 — 21 (29) (45) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

99D00961

Fig. 45: SRS & ETR Diagnosis (2000 E Class-19 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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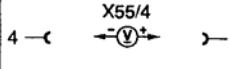
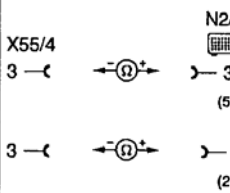

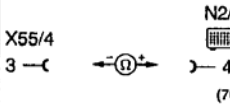

| → | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|--|---|---|---------------------------|---|
| 29.0 | B1872 | Right rear side windowbag squib (R12/23) HHT actual values | | Ignition key in position "2". | ✓ F | ⇒ 29.1 |
| 29.1 | | Right rear side windowbag squib (R12/23) HHT actual values | 1 — 2 | Remove ignition key. Disconnect connector on R12/23, Connect See fig. 55 Set resistance to 3 Ω, Ignition key in position "2". | ✓ F | R12/23 ⇒ 29.2 |
| 29.2 | | Right rear side windowbag squib (R12/23) Resistance | 25 — (49) — 26 (50) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 | 2 – 5 Ω | Wiring. |
| 30.0 | B1872 | Right rear side windowbag squib (R12/23) Short circuit test □- □+ | 32 — (56) — 25 (49) 5 — (29) — 25 (49) | Remove ignition key. Disconnect connector on N2/7 using aid. Connect See fig. 52 | > 20 kΩ > 20 kΩ | Wiring, Short circuit after circuit 31, 30, 15, 15R |

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Fig. 46: SRS & ETR Diagnosis (2000 E Class-20 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ |  | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/  display | Possible cause/Remedy |
|------|---|--|---|--|---|---|
| 31.0 | B1315 | Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) Voltage supply |  | Disconnect connector on X55/4. Ignition key in position "1". | 11 – 14 V | Wiring. If values are OK: ⇒ 31.1 |
| 31.1 | | Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) Short circuit test U ₁ - U ₁ + |  | Remove ignition key. Disconnect connector on X55/4 Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | > 20 kΩ > 20 kΩ | Short circuit to positive, Short circuit to ground. If values are OK: ⇒ 31.2 |
| 31.2 | | Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) Data line Data line fault/Communication |  | Remove ignition key. Disconnect connector on X55/4 Disconnect connector on N2/7 using aid. Connect  , See fig. 52 | < 1 Ω | Wiring. B48 |

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Fig. 47: SRS & ETR Diagnosis (2000 E Class-21 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|---|--|--|-------------------------------------|---|
| 32.0 | B1315 | <i>Non-USA vehicles only.</i> | | | | |
| 32.1 | B1315 | <i>Non-USA vehicles only.</i> | | | | |
| 32.2 | B1315 | <i>Non-USA vehicles only.</i> | | | | |
| 33.0 | B1878 | Automatic child seat recognition warning lamp (N72e1) HHT actual values | | Position the version coded and approved MB child seat "Babysafe" onto the front passenger seat facing forward/rearward. Ignition key in position "2". Wait approx. 15 seconds. | N72e1 illuminates. ✓ F | N72e1 ⇒ 33.1 |
| 33.1 | | Automatic child seat recognition warning lamp (N72e1) Continuity Check -/- | <p>N2/7 58 — (82) N72 2</p> | Remove ignition key. Disconnect connector on lower control field control module (N72). Disconnect connector on N2/7 using aid. Connect , See fig. 52 | < 1 Ω F | Line from N2/7 to N72. B48 ⇒ 33.2 |

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Fig. 48: SRS & ETR Diagnosis (2000 E Class-22 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

| ⇒ | | Test scope/ Actual value no. and text | Test connection | Test condition | Nominal value/ display | Possible cause/Remedy |
|------|-------|--|-----------------|---|---------------------------|--|
| 33.2 | | Automatic child seat recognition warning lamp (N72ø1) Short circuit test ┌┐- ┌┐+ | | Remove ignition key. Disconnect connector on lower control field control module (N72). Disconnect connector on N2/7 using aid. Connect , See fig. 52 | > 20 kΩ > 20 kΩ | Short circuit after circuit 31, 30, 15, 15R |
| 34.0 | | Diagnostic line (N2/7) Continuity Check | | Remove ignition key. Disconnect connector on N2/7 using aid. Connect , See fig. 52 | < 1 Ω | Wiring. |
| 35.0 | B1875 | <i>Non-USA vehicles only.</i> | | | | |
| 35.1 | B1875 | <i>Non-USA vehicles only.</i> | | | | |
| 36.0 | B1875 | <i>Non-USA vehicles only.</i> | | | | |

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Fig. 49: SRS & ETR Diagnosis (2000 E Class-23 Of 23)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

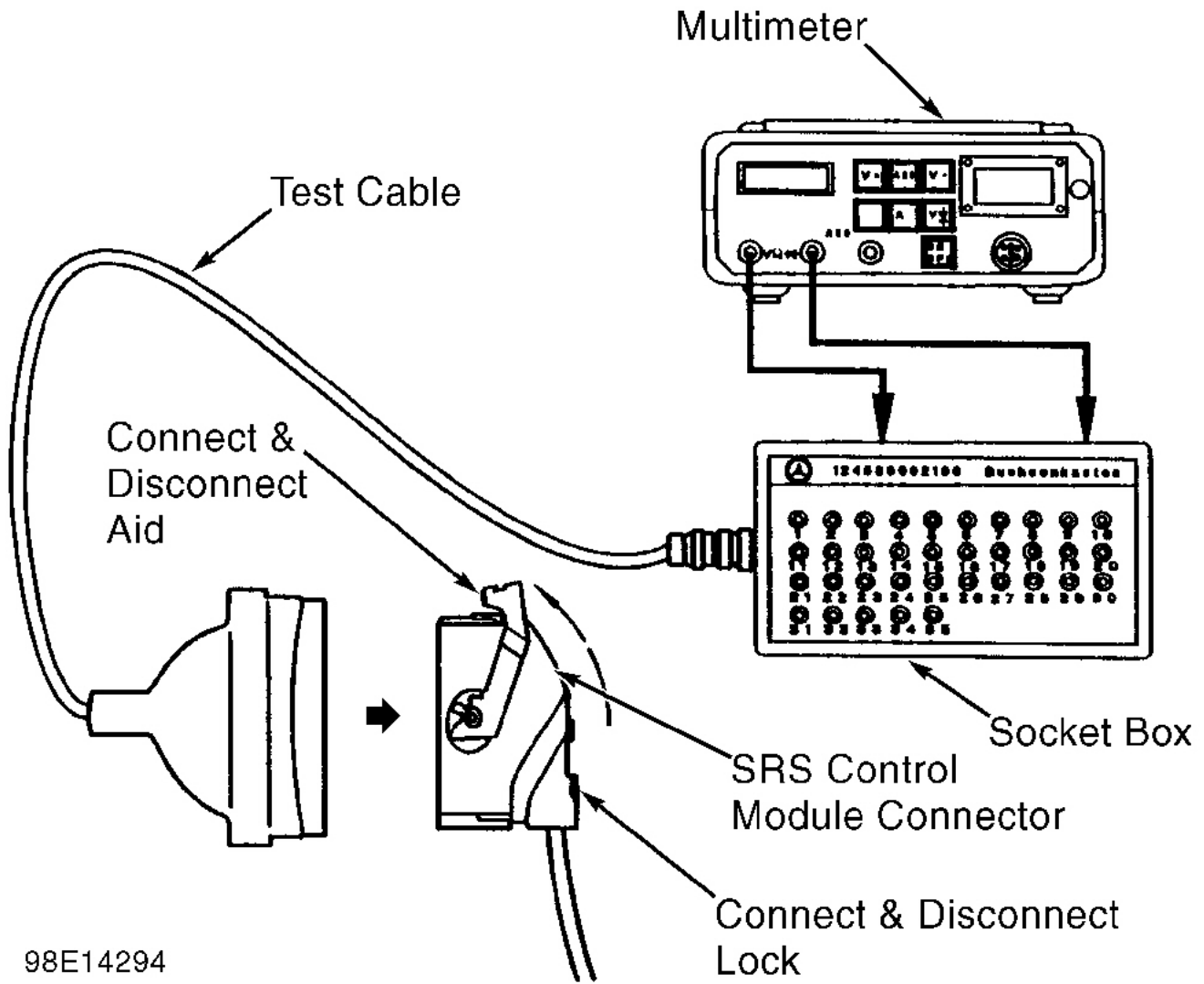


Fig. 50: Connecting Socket Box (2000 Models)
 Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

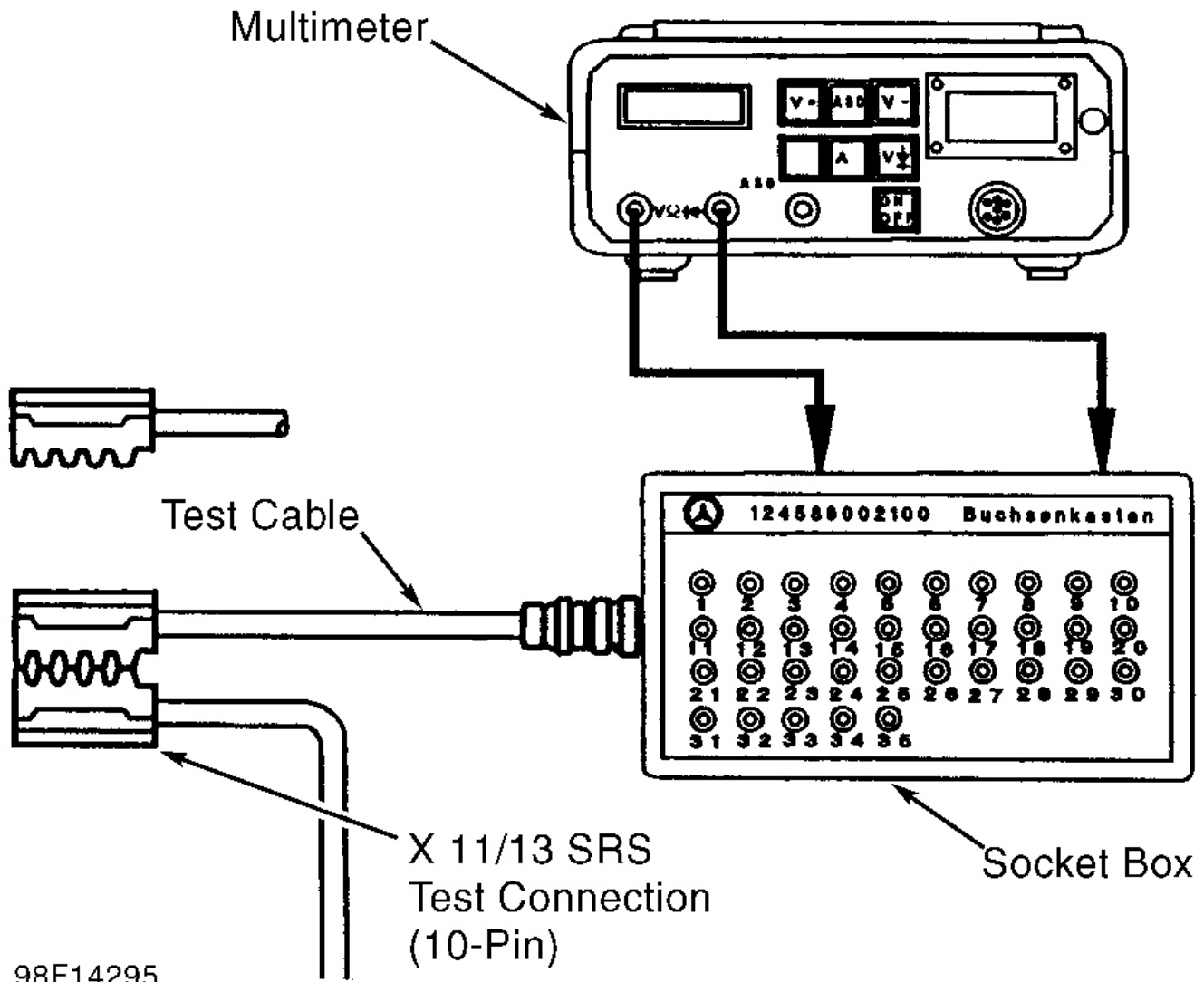


Fig. 51: Connecting Socket Box (2000 Models)
 Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

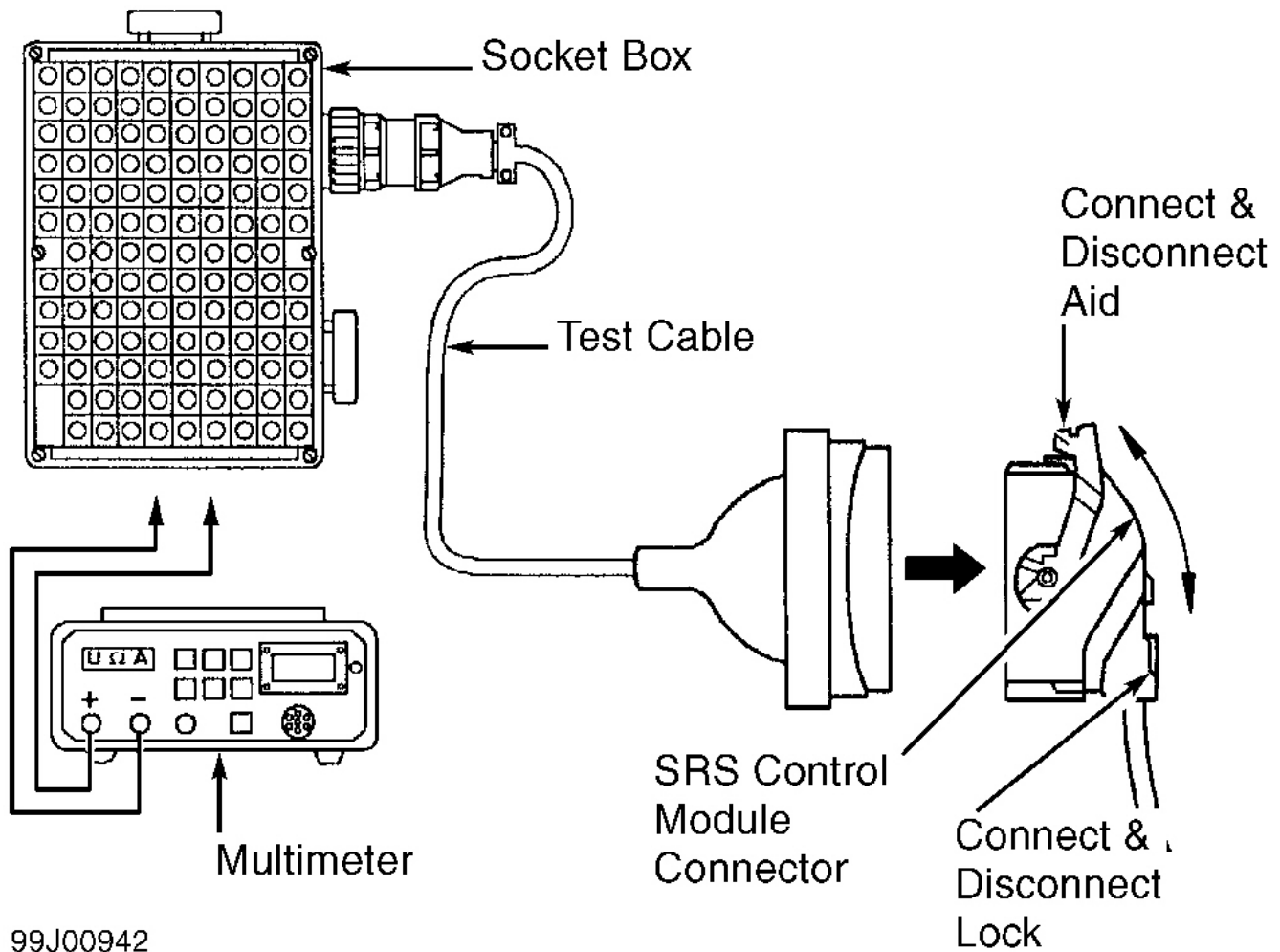


Fig. 52: Connecting Socket Box (2000 Models)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

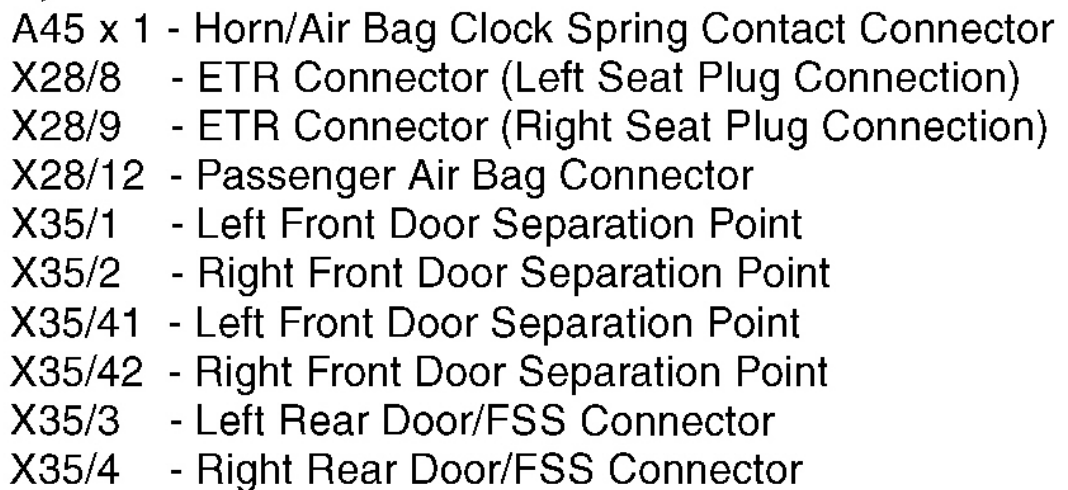
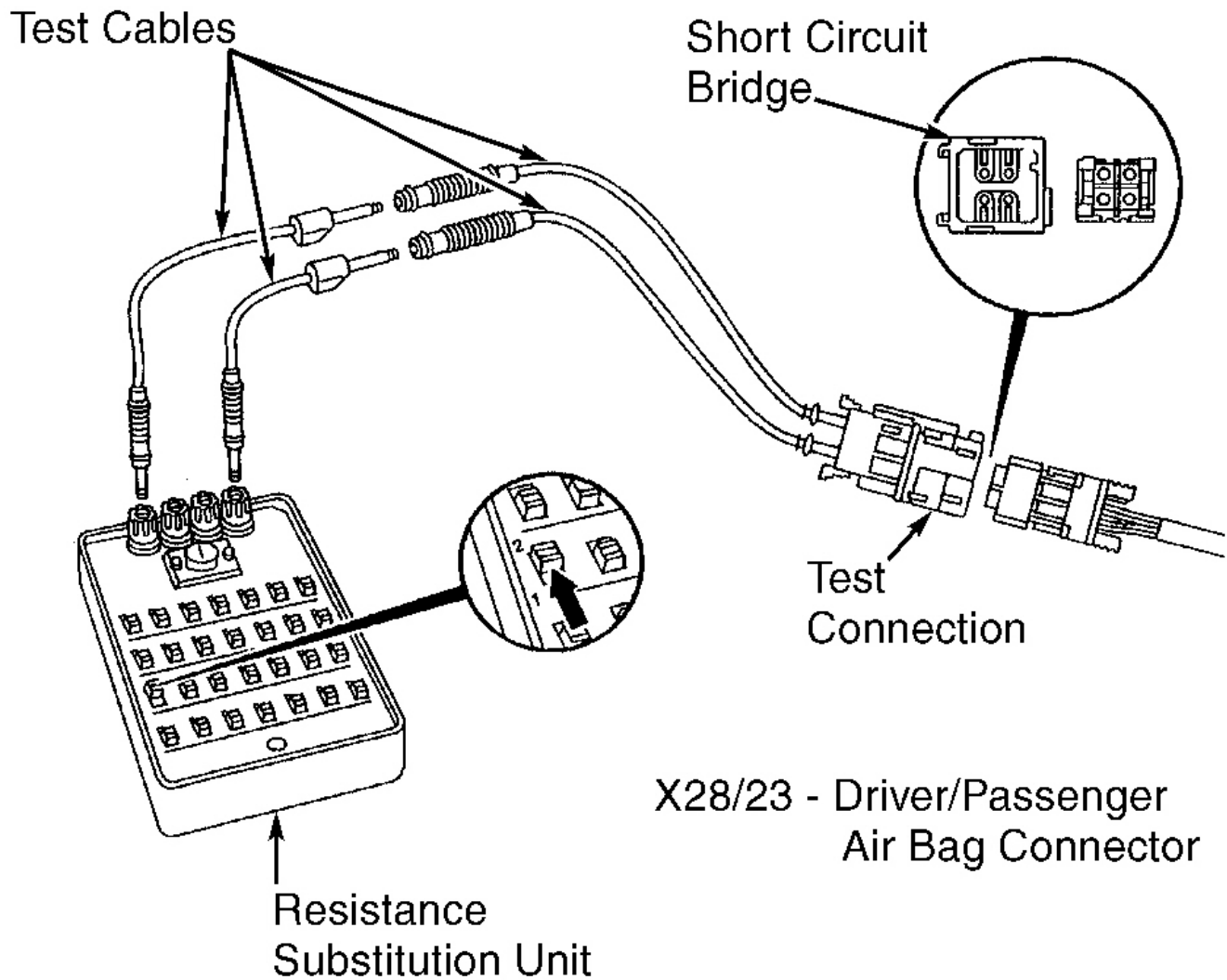
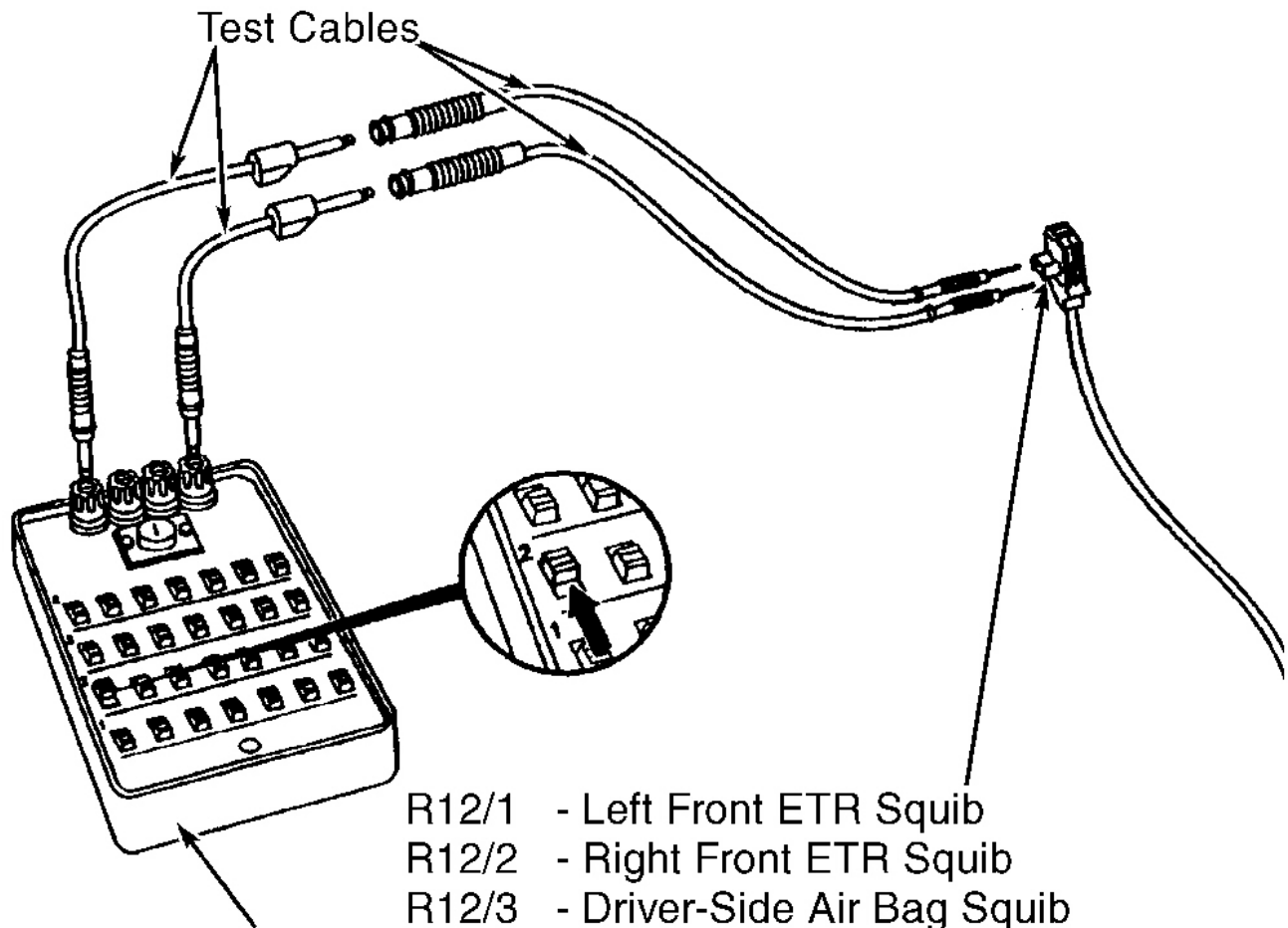


Fig. 53: Connecting Resistance Substitution Unit (2000 Models)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.



99J00934

Fig. 54: Connecting Resistance Substitution Unit (2000 Models)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

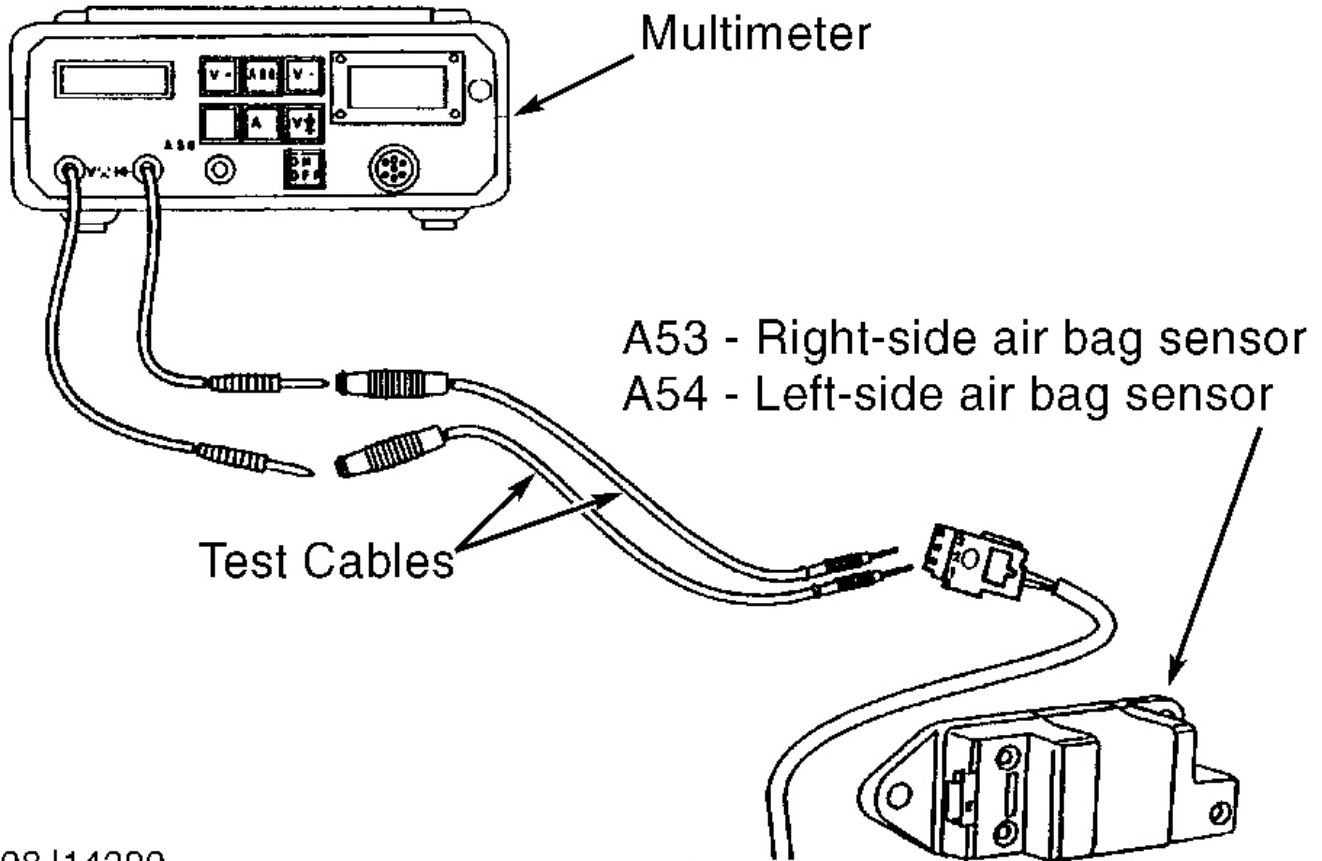


Resistance
Substitution Unit

- R12/1 - Left Front ETR Squib
- R12/2 - Right Front ETR Squib
- R12/3 - Driver-Side Air Bag Squib
- R12/8 - Front Passenger-Side Air Bag Squib
- R12/9 - Left-Side Air Bag Squib
- R12/10 - Right-Side Air Bag Squib
- R12/6 - Left Rear ETR Squib
- R12/7 - Right Rear ETR Squib
- R12/11 - Left Rear Side Air Bag Squib
- R12/12 - Right Rear Side Air Bag Squib
- R12/20 - Left Front Side Air Bag Squib
- R12/21 - Right Front Side Air Bag Squib
- R12/22 - Left Rear Side Window Air Bag Squib
- R12/23 - Right Rear Side Window Air Bag Squib

Fig. 55: Connecting Resistance Substitution Unit (2000 Models)

Courtesy of MERCEDES-BENZ OF NORTH AMERICA.



98J14299

Fig. 56: Testing Side Air Bag Sensor (2000 Models)

Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

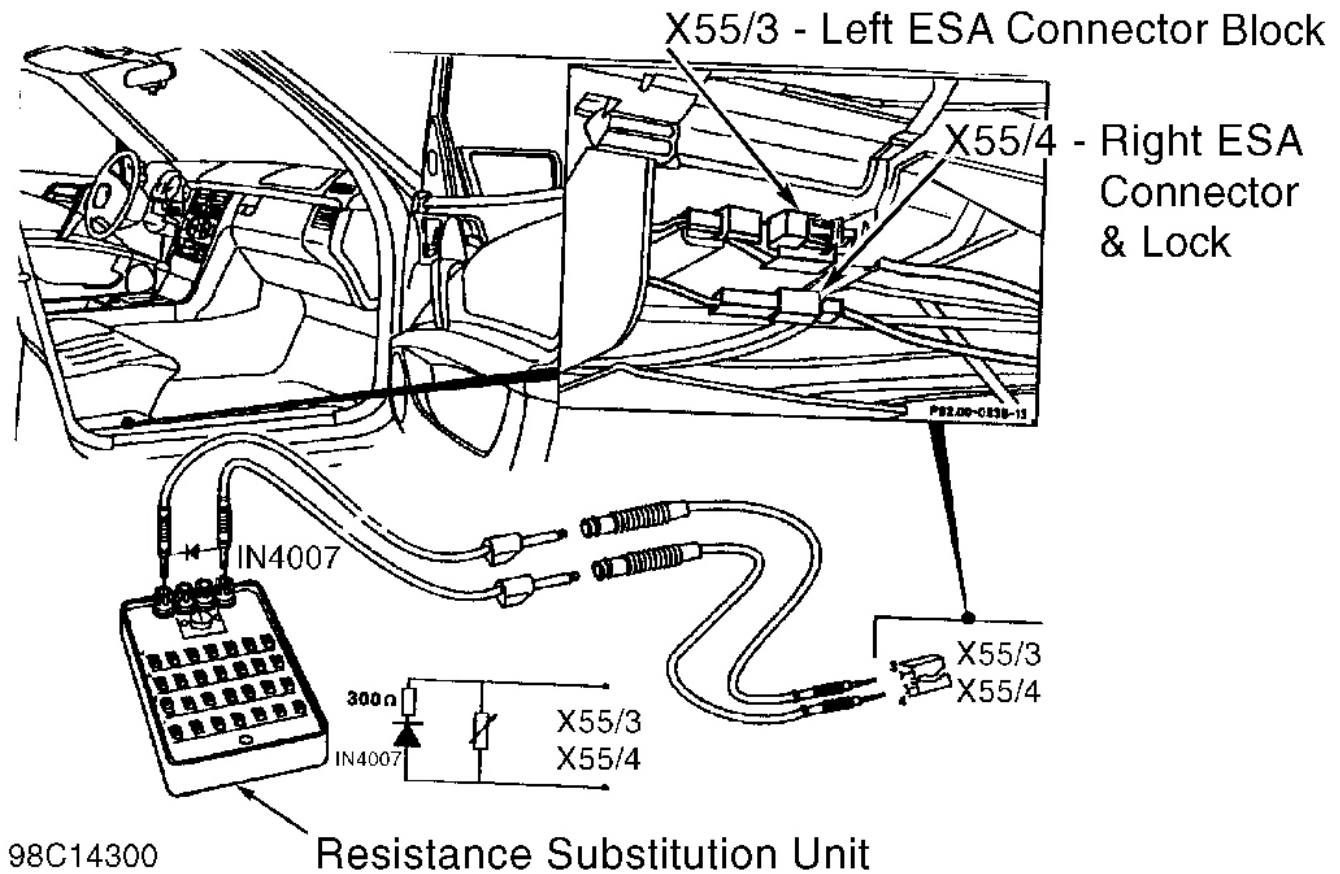
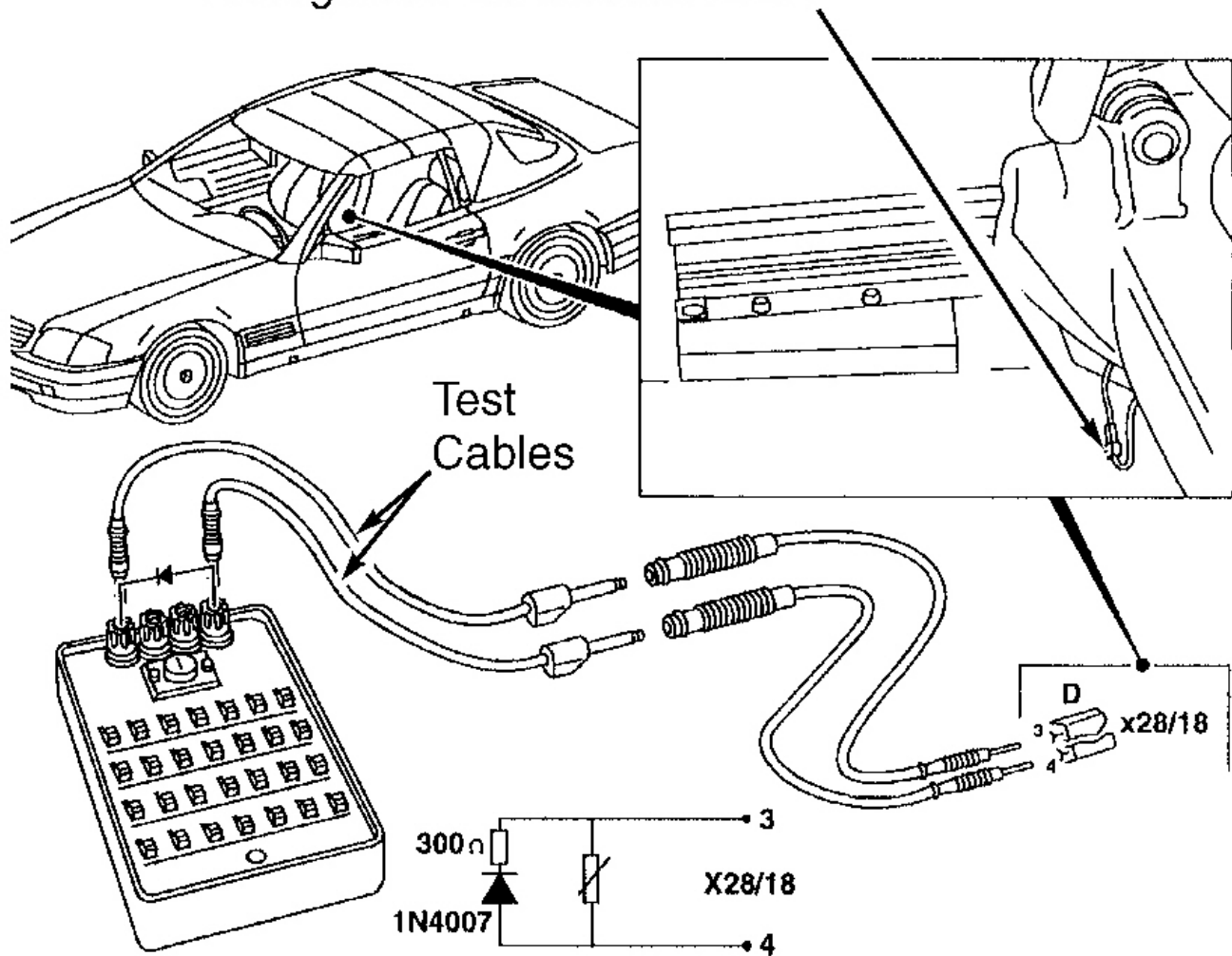


Fig. 57: Testing Seat Occupation Recognition Sensor (2000 Models)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

X28/18 - Occupied Seat Recognition Connector/ACSR



RESISTANCE SUBSTITUTION UNIT

99A00935

Fig. 58: Testing Seat Occupation Recognition Sensor (2000 Models)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

WIRE REPAIR

If any part of SRS wiring harness is damaged, DO NOT repair wiring harness, replace complete wiring harness.

2001 Mercedes-Benz ML320

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TORQUE SPECIFICATIONS

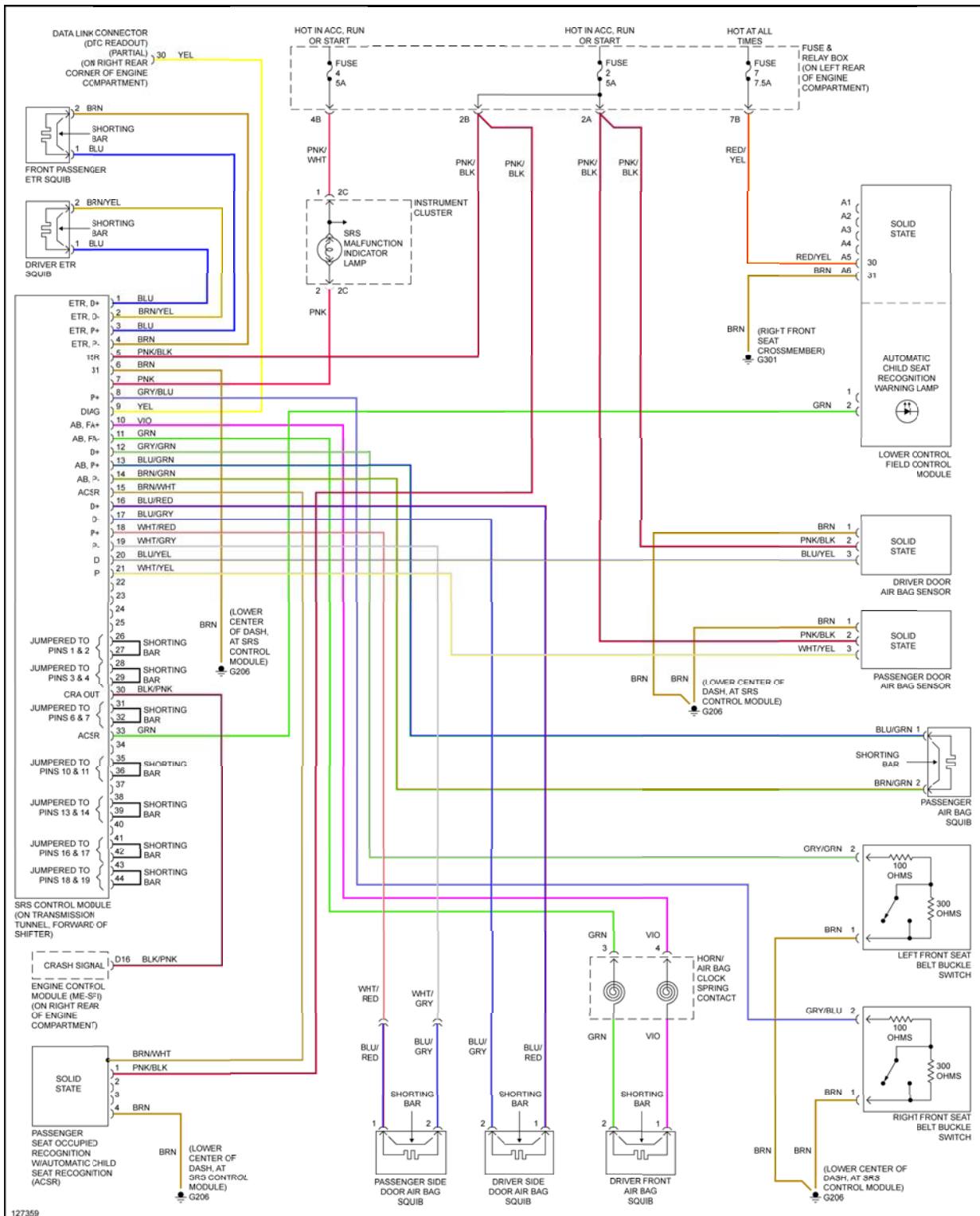
TORQUE SPECIFICATIONS⁽¹⁾

| Application | Ft. Lbs (N.m) |
|--|---------------|
| Steering wheel hub bolt | 52-66 (70-90) |
| INCH Lbs. (N.m) | |
| Driver air bag module bolts (torx) | 44-62 (5-7) |
| (1) Torque specifications are not available for clockspring assembly, control module or passenger-side air bag module. | |

WIRING DIAGRAMS

2001 Mercedes-Benz ML320

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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 59: Air Bag System Wiring Diagram (2000 C230 & C280)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



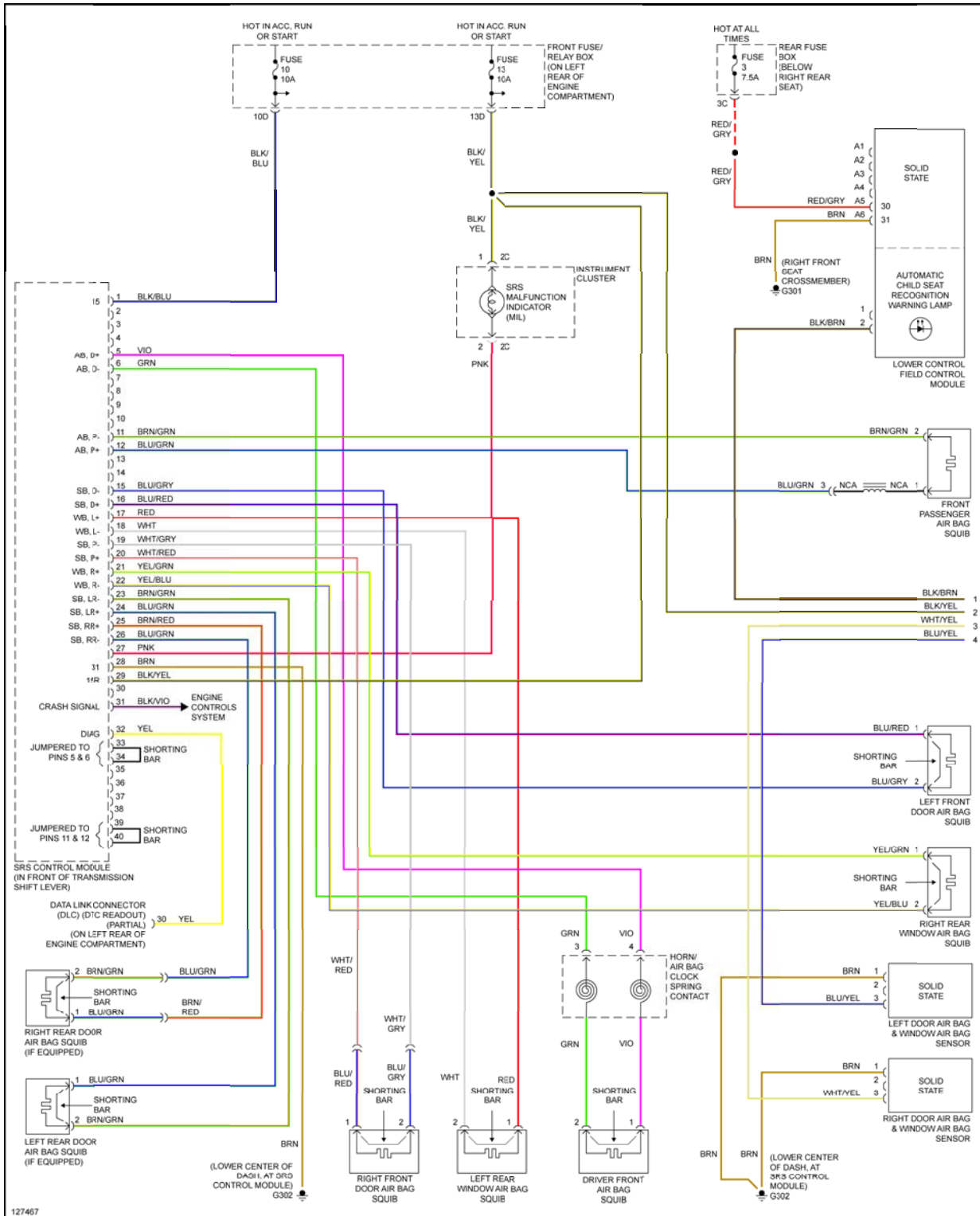
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 60: Air Bag System Wiring Diagram (2000 CLK320 & CLK430)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



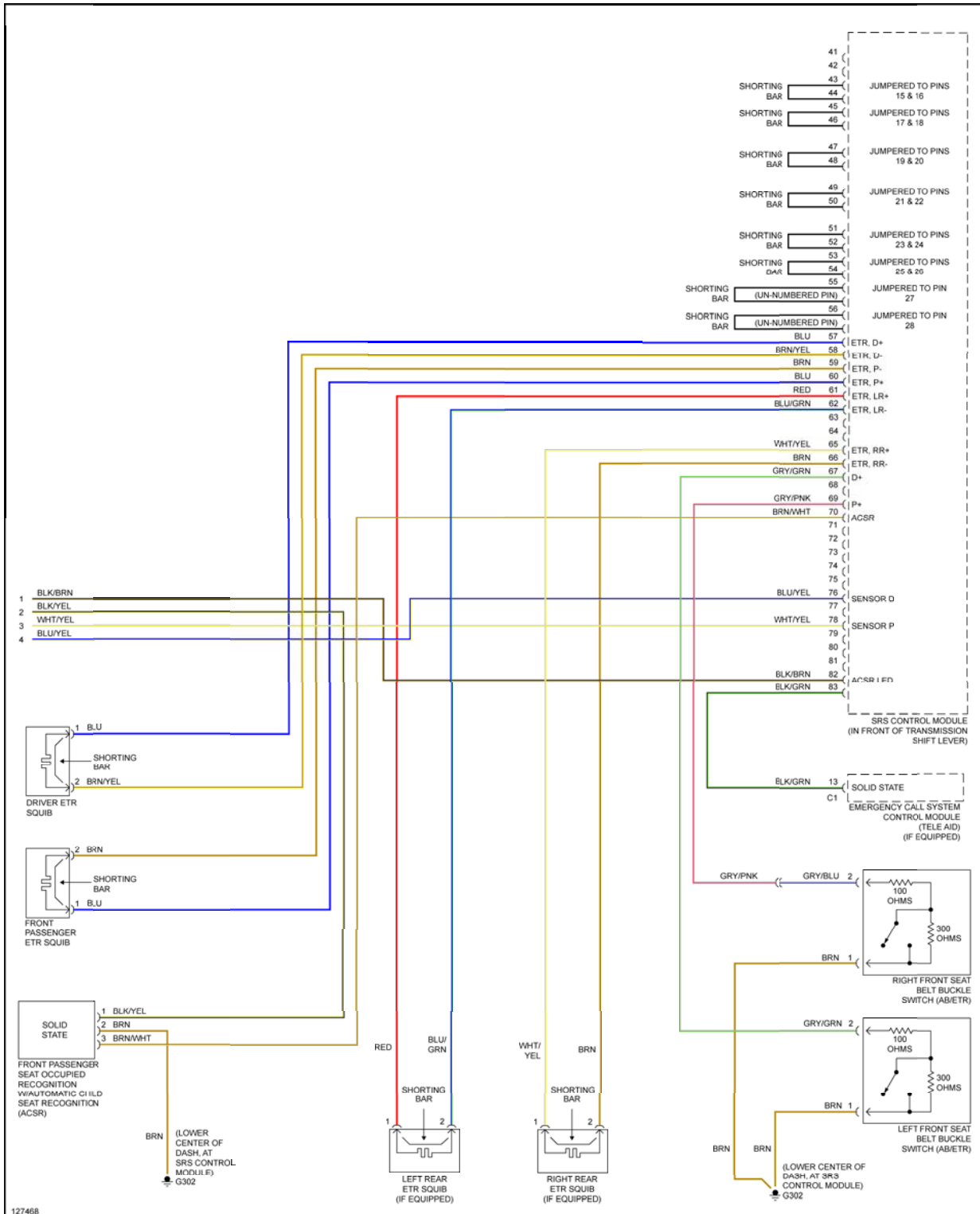
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 61: Air Bag System Wiring Diagram (2000 E320 & E430-1of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



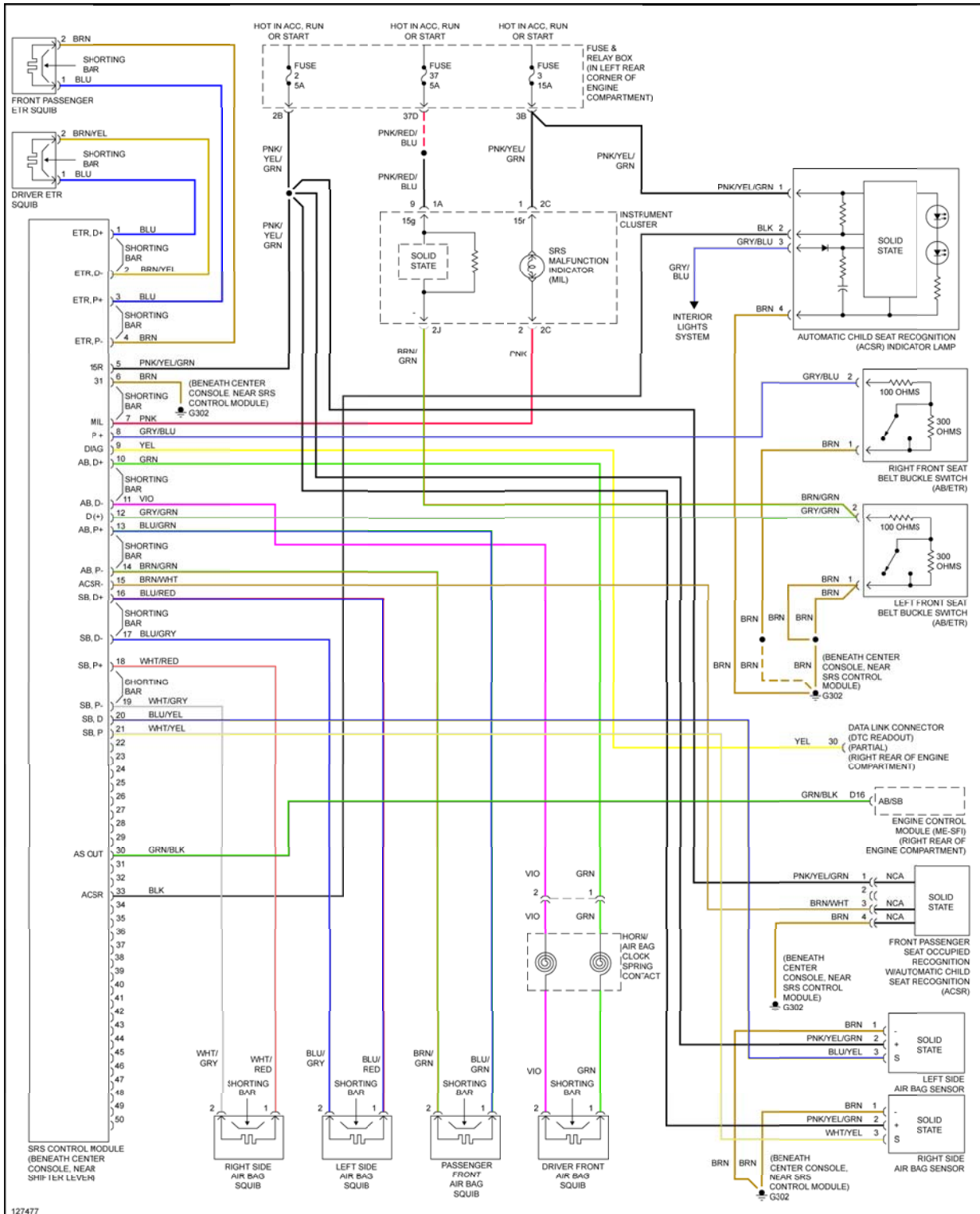
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 62: Air Bag System Wiring Diagram (2000 E320 & E430-2of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



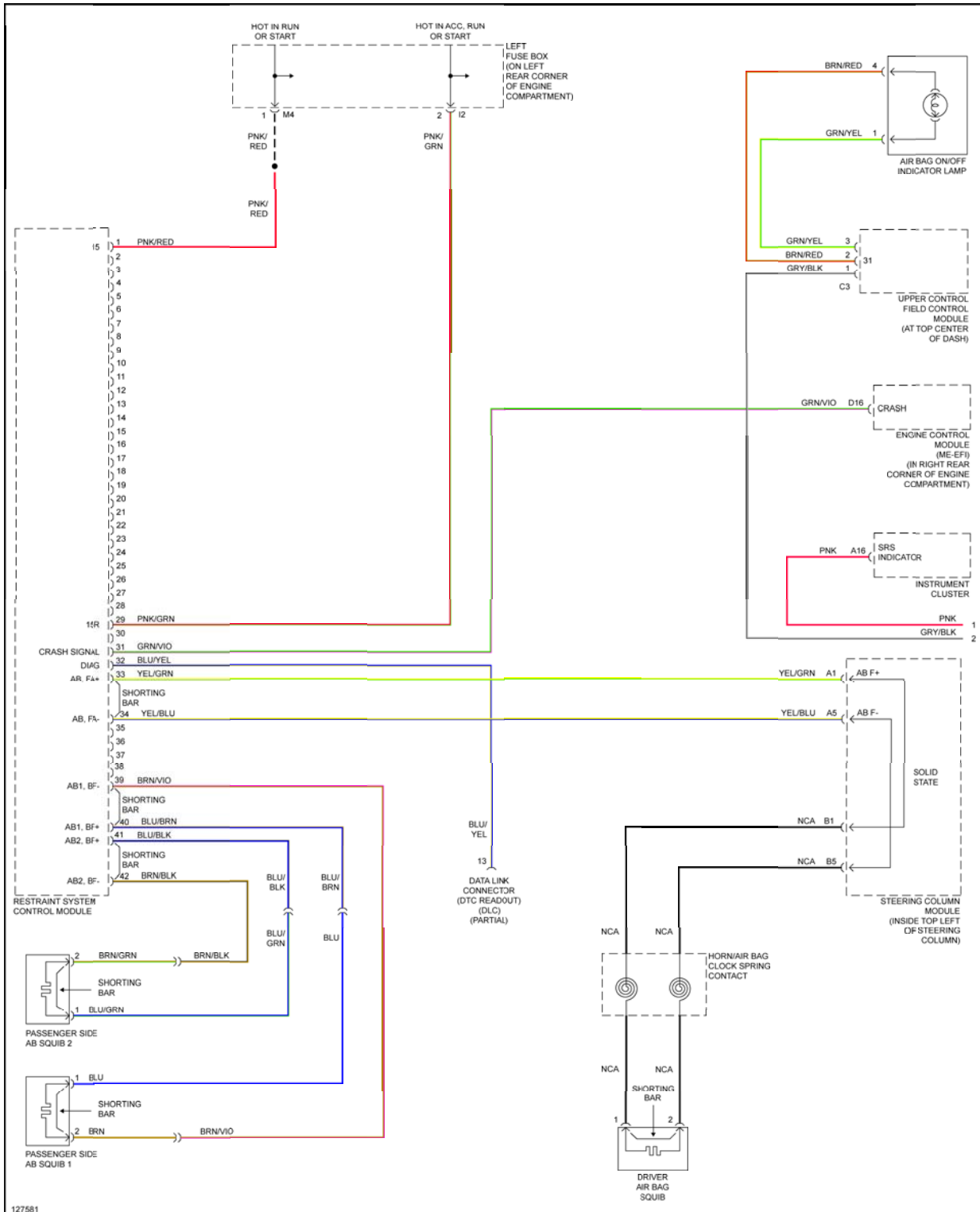
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 63: Air Bag System Wiring Diagram (2000 SLK230)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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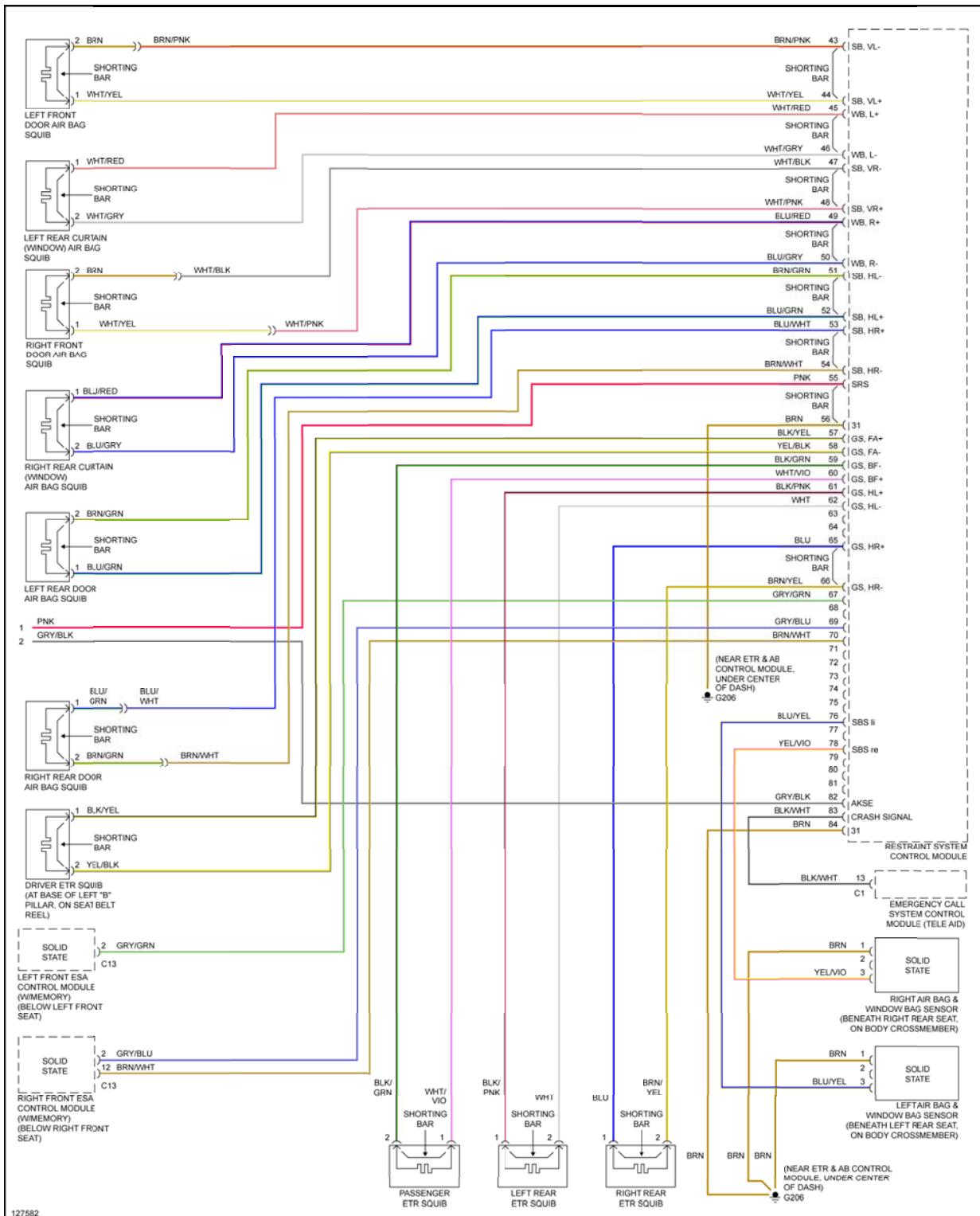
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 64: Air Bag System Wiring Diagram (2000 S430 & S500-1 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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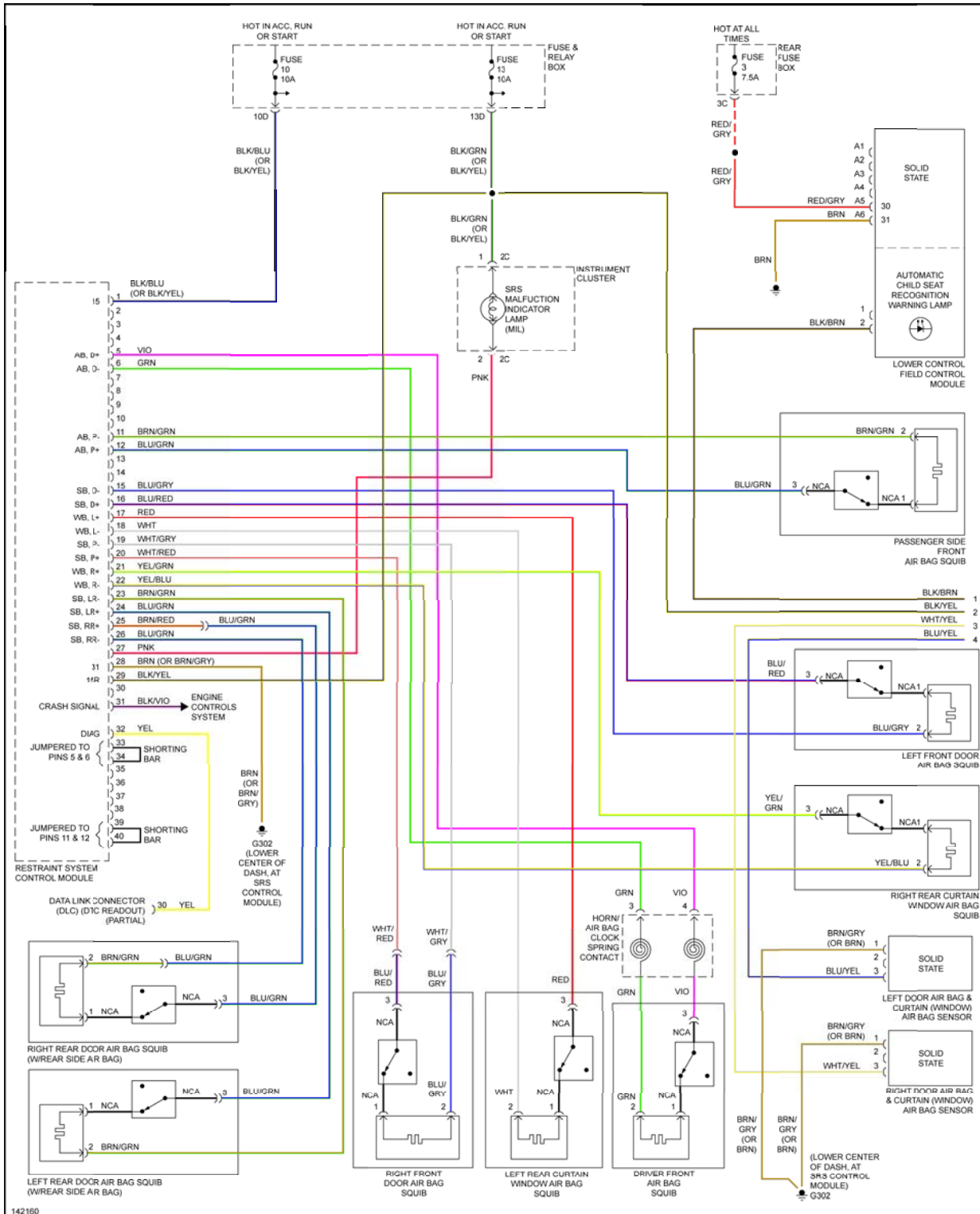
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 65: Air Bag System Wiring Diagram (2000 S430 & S500-2 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



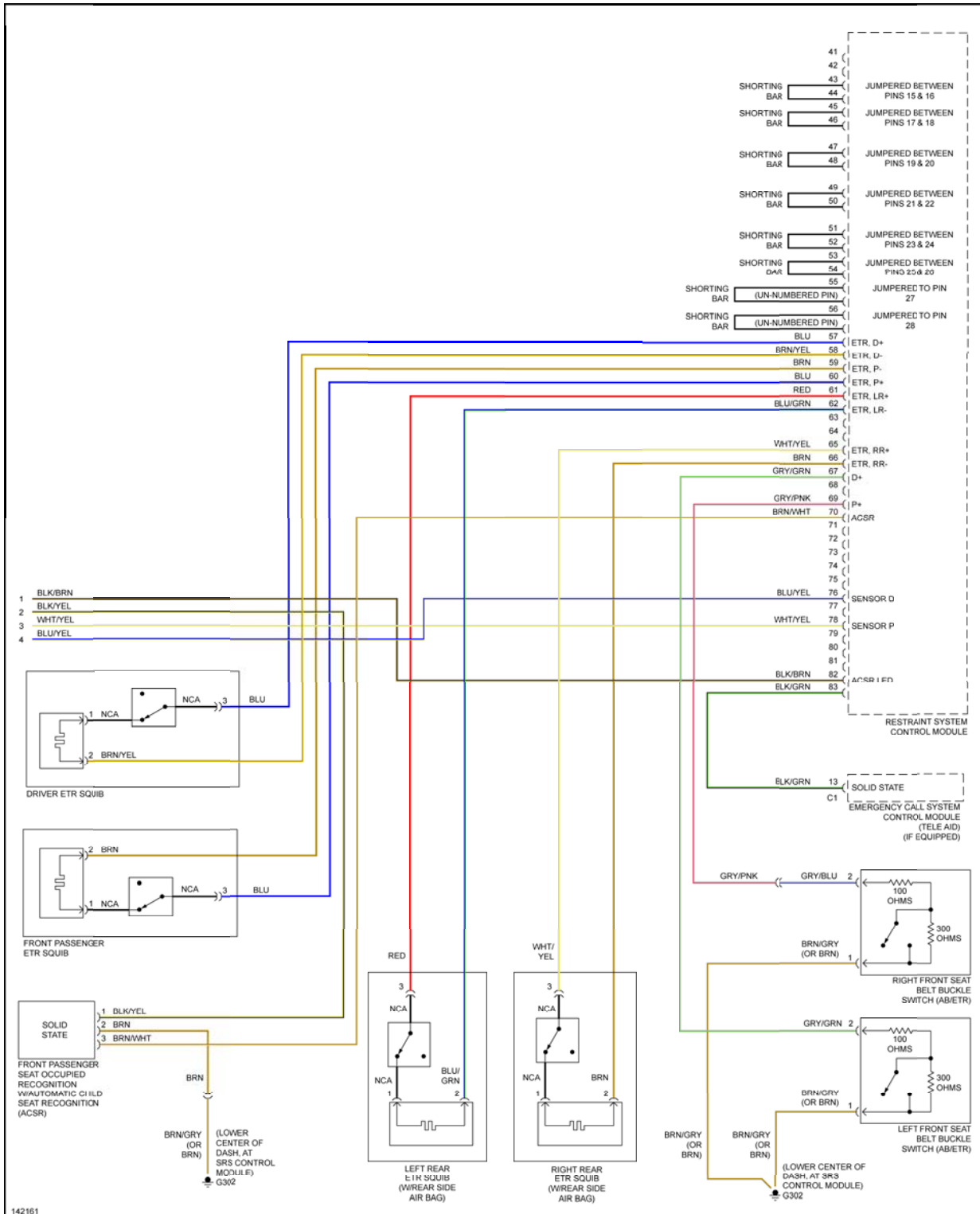
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 66: Air Bag System Wiring Diagram (2001 E320 & E430-1 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



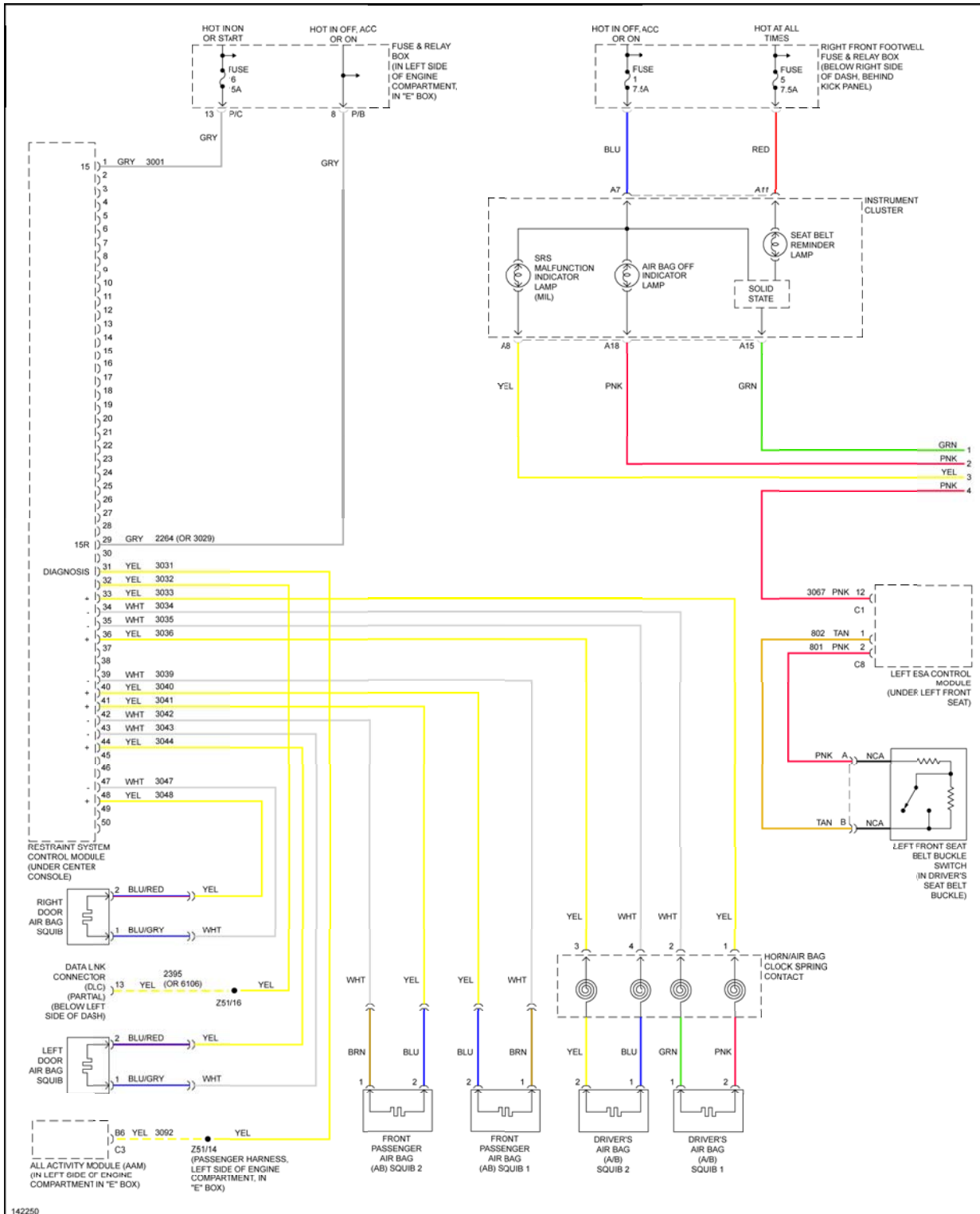
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 67: Air Bag System Wiring Diagram (2001 E320 & E430-2 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



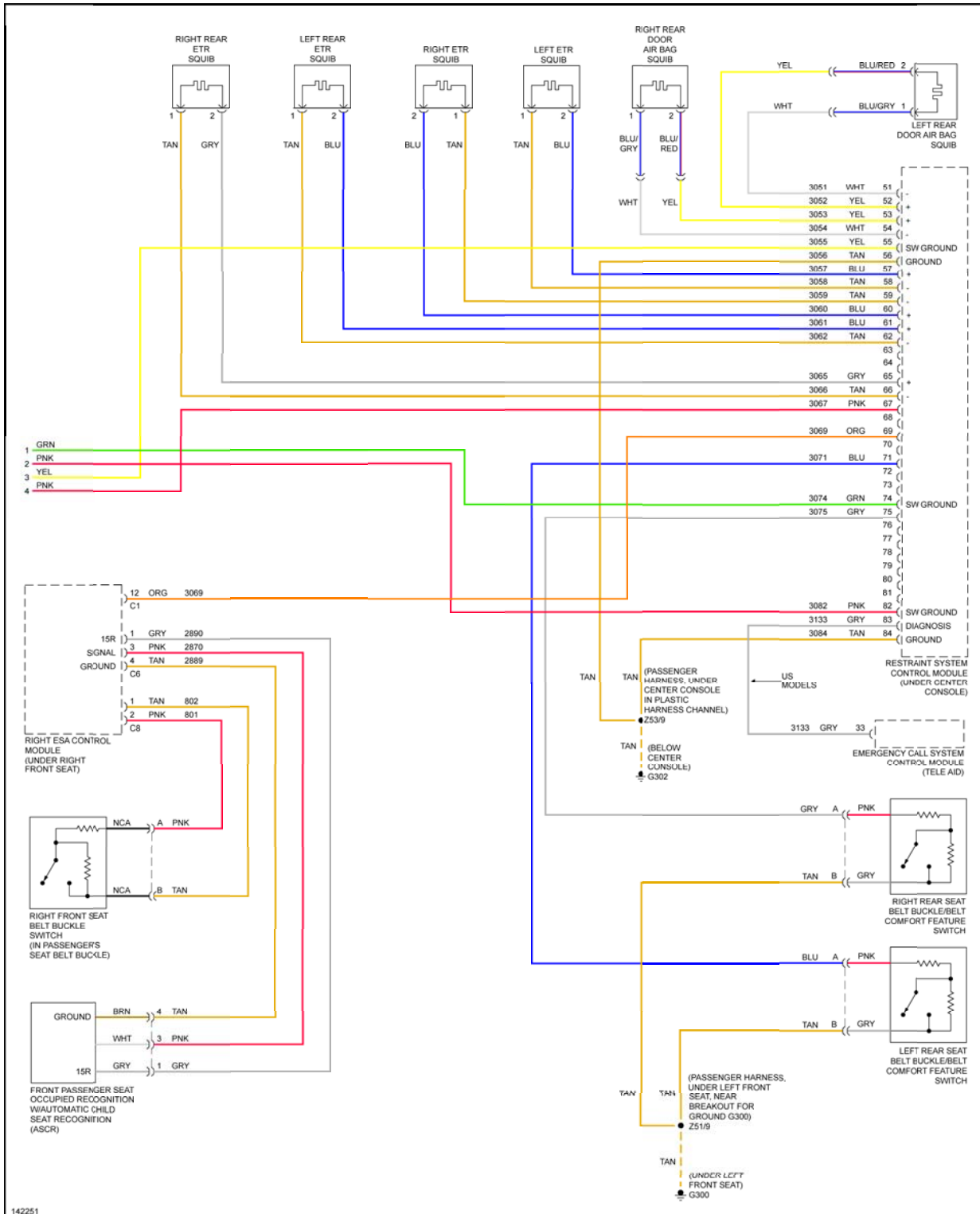
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 68: Air Bag System Wiring Diagram (2001 ML320 & ML430 With Memory Seats-1 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



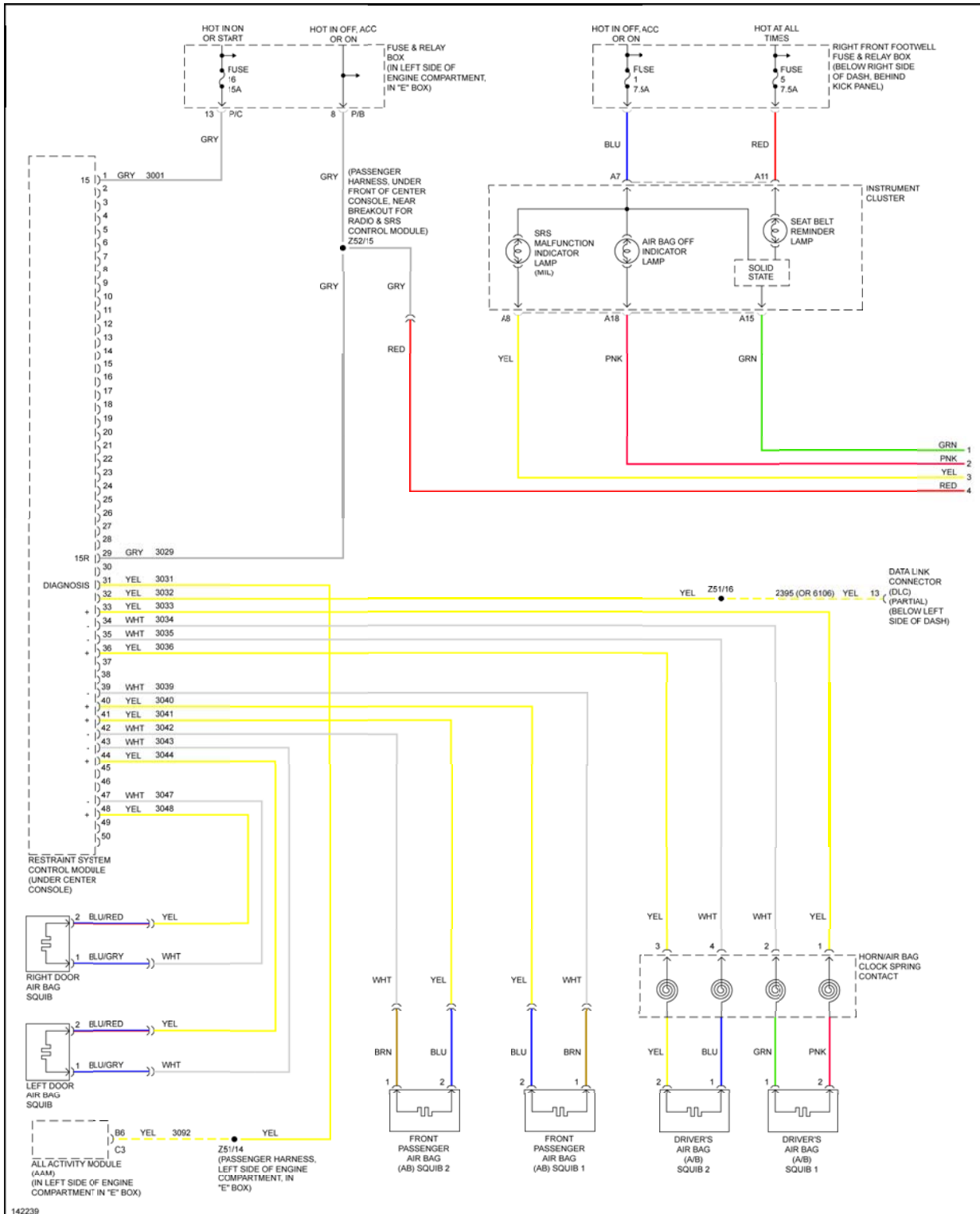
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 69: Air Bag System Wiring Diagram (2001 ML320 & ML430 With Memory Seats-2 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



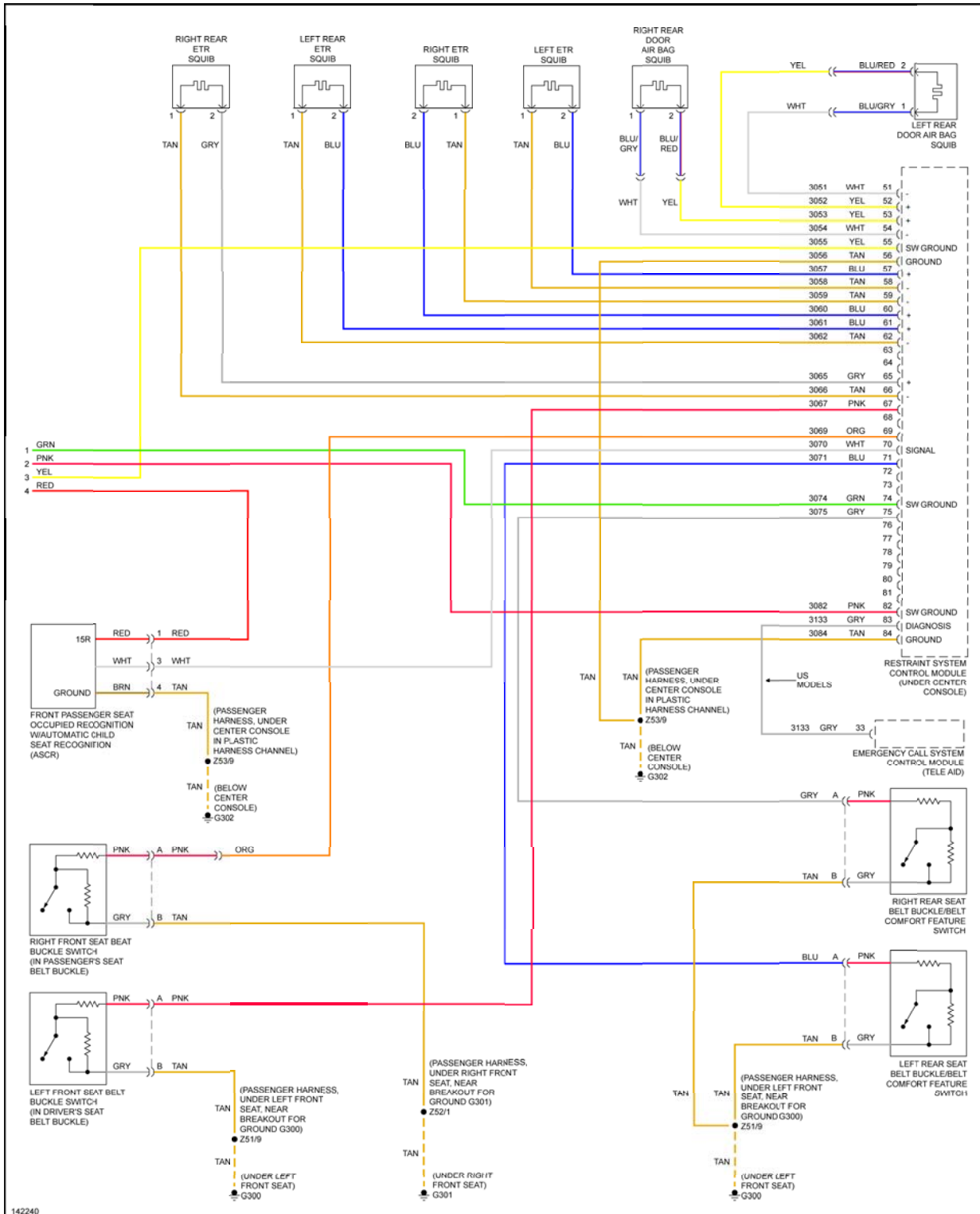
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 70: Air Bag System Wiring Diagram (2001 ML320 & ML430 Without Memory Seats-1 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



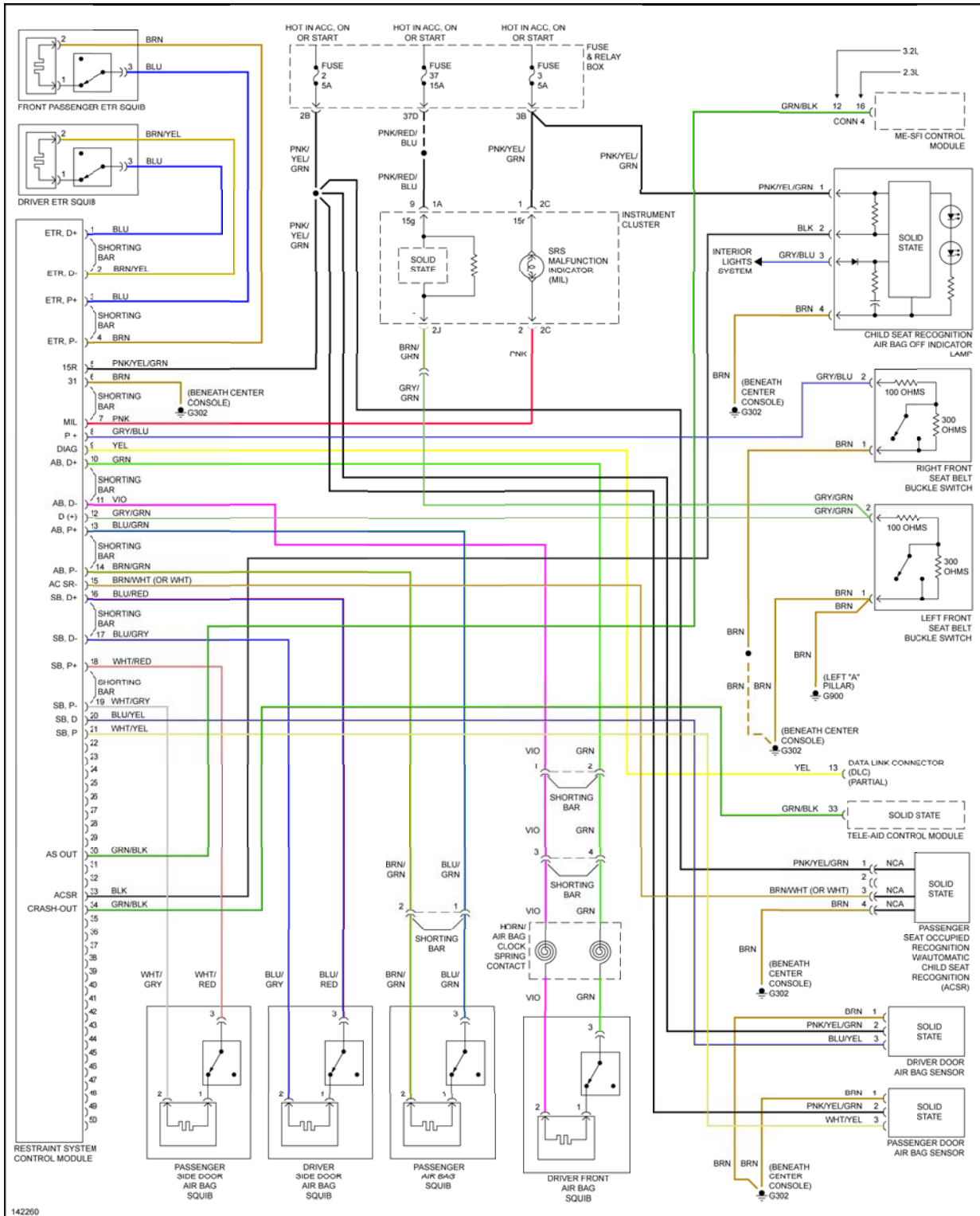
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 71: Air Bag System Wiring Diagram (2001 ML320 & ML430 Without Memory Seats-2 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems



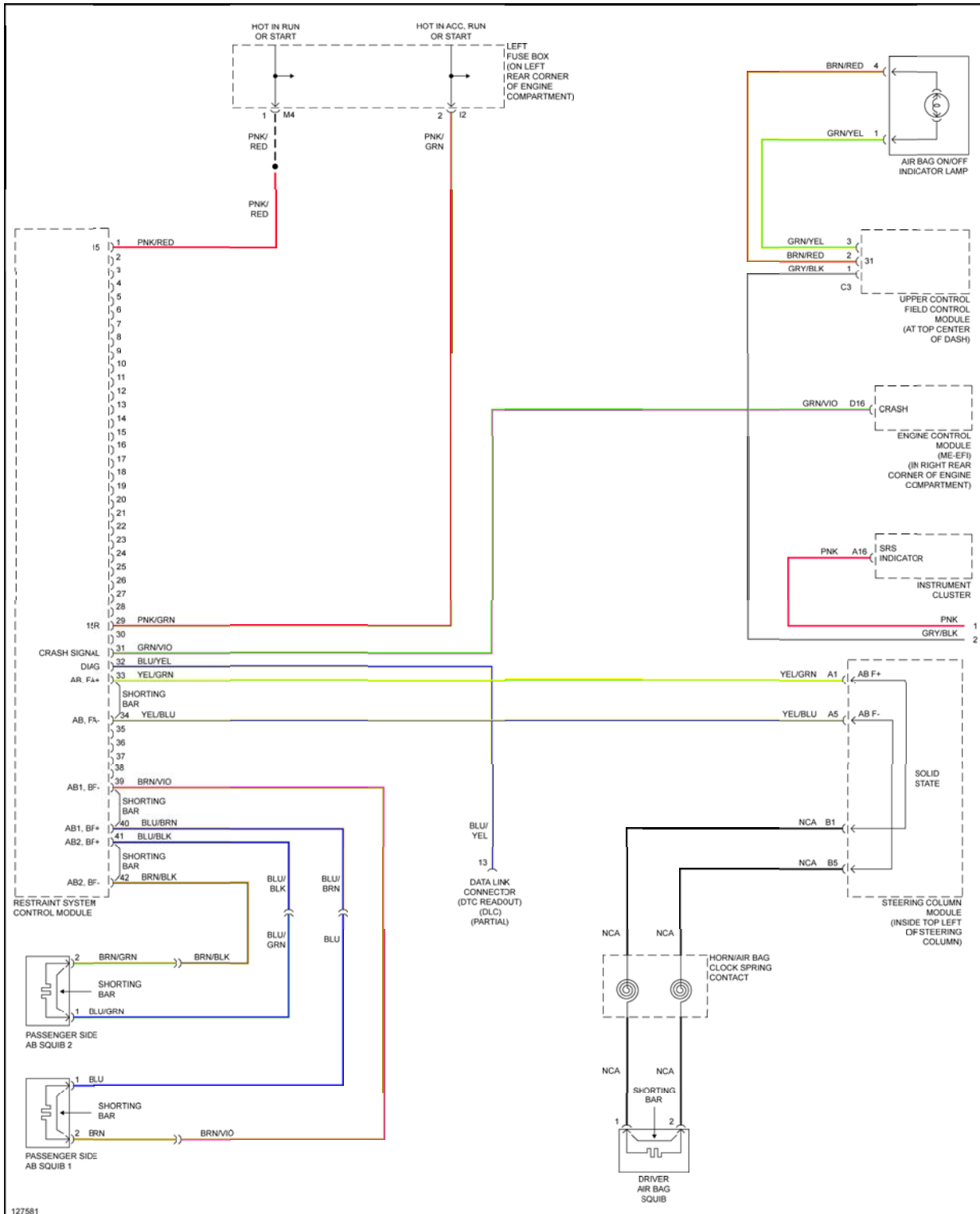
2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 72: Air Bag System Wiring Diagram (2001 SLK230 & SLK 320)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

2001 Mercedes-Benz ML320

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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 73: Air Bag System Wiring Diagram (2001 S430 & S500-1 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.

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2001 Mercedes-Benz ML320

2000-01 ACCESSORIES/SAFETY EQUIPMENT Mercedes-Benz - Air Bag Restraint Systems

Fig. 74: Air Bag System Wiring Diagram (2001 S430 & S500-2 Of 2)
Courtesy of MERCEDES-BENZ OF NORTH AMERICA.